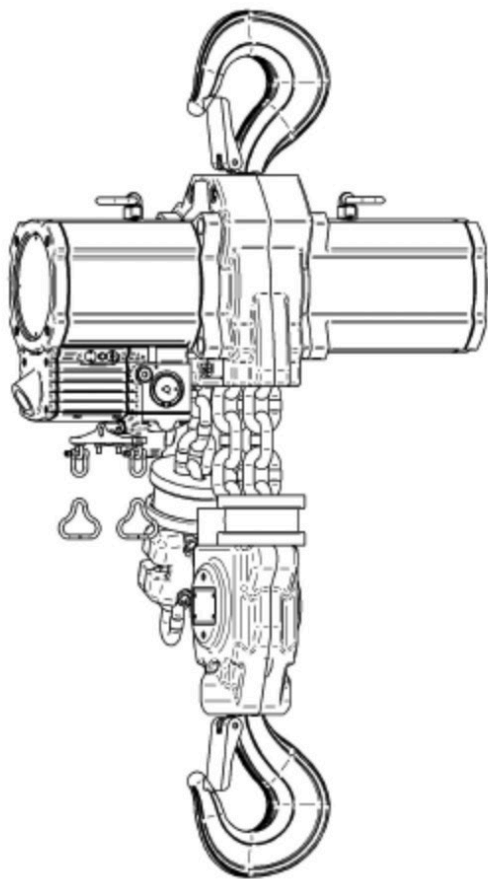


JDN OPERATING AND ASSEMBLY INSTRUCTIONS

Hoist

Profi 30 TI

Serial No.:



Representation may differ from actual product!

ORIGINAL OPERATING
AND ASSEMBLY INSTRUCTIONS

J·D·NEUHAUS
1745 permanent excellence



These operating instructions are a part of the product. Always keep the instructions on site.

The operating instructions are to be read carefully and in their entirety before handling any product. Read the safety precautions in order to avoid injury. Improper use of the product can lead to injury.

Please also note the safety signs on the product. In addition, all local accident prevention regulations and general safety regulations also apply.

Illustrations in these operating instructions are intended for the basic understanding of the product and may deviate from the actual design.

You can find additional representations and tightening torques of screw connections in the spare parts list.

Contact data

If you have questions about handling your product that are not answered in these operating instructions, please contact

J.D. Neuhaus GmbH & Co. KG
Windenstraße 2-4
D-58455 Witten-Heven

Telephone +49 02302 / 208-0
Fax +49 02302 / 208-286
www.jdngroup.com
e-mail: info@jdngroup.com

Validity of the operating instructions

These product-specific operating instructions (doc. no. VA068823-90-OM-EN-0125-62-2), edition 01/25, apply exclusively for the product *Profi 30 Tl* with the serial number 3102103-3102104 .

Limitation of liability

All information and instructions in these instructions were compiled in accordance with the applicable standards and regulations, current technological standards as well as many years of experience.

J.D. Neuhaus GmbH & Co. KG assumes no liability for damage due to:

- Non-observance of the instructions
- Inappropriate use
- Use by untrained personnel
- Unauthorised conversions
- Technical changes
- Use of unauthorised spare parts

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Subject to changes!

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1. User information

1.1. About these operating instructions

These operating instructions should make it easy for you to get to know your product *Profi 30 TI* and to take advantage of the intended application possibilities.

These operating instructions contain important information to be able to operate your *Profi 30 TI* safely, properly and efficiently. Your observance helps to avoid dangers, reduced repair costs and downtimes and to achieve the specified service life of the product.

1.2. Symbols and Signs

Safety instructions are classified in four stages in these operating instructions:



DANGER

Indicates an imminently hazardous situation that will result in death or serious injury if not avoided.



WARNING

Indicates a possibly hazardous situation that may result in death or serious injury if not avoided.



CAUTION

Indicates a potentially hazardous situation that may result in minor or moderate injury if not avoided.

NOTICE

Indicates a potentially hazardous situation that may lead to property and environmental damage if not avoided.

1.3. Notes regarding text representation

- ▶ Instructions for behaviour
- Listings without specified sequence
- ↔ Reference to other sections in these operation instructions or applicable documents

2. Safety information

2.1. General safety instructions

Your product *Profi 30 TI* is built according to current technological standards and the recognised technical safety regulations. Nevertheless, dangers to life and limb of the user or third parties or impairments to their product and other property may result if the safety rules are disregarded during the product's use.

The personnel commissioned with activities on your product *Profi 30 TI* must have read and understood the operating instructions prior to beginning work, in particular here the chapter "Rules for safe operation" (→ page 33). In particular, this applies to personnel who only use your product occasionally, such as for maintenance or retrofitting work.

In the Federal Republic of Germany, professional association accident prevention regulations and rules as well as state health and safety regulations are to be observed when operating hoists, in particular

- BGV A1 accident prevention regulation "Principles of prevention"
- BGV D8 accident prevention regulation "Winches, hoists and towing devices"
- BGR 258 professional association regulation "Operation of load lifting appliances in hoist operation"

are to be observed by the operator in their respective valid version and the prescribed tests are to be initiated by the operator (→ "Principles for testing cranes" BGG 905 (ZH 1/27)).

To document the tests, we recommend the "Test book for cranes" BGG 943 (ZH 1/29) from the professional associations. When operating the product in areas with a potentially explosive atmosphere, the relevant explosion protection regulations are to be observed, such as

- BGR 104 "Explosion protection regulations"
- BGR 132 "Preventing ignition hazards due to electrostatic charges"

In other countries, the corresponding national regulations are to be observed.

When installing your product *Profi 30 TI* in systems as well as in exceptional cases of use, special regulations may apply.

2.2. Qualification of personnel

The personnel responsible for operation, maintenance, inspection and set-up work must be competent or be instructed by a competent person before beginning work.

Due to their professional training and experience, competent persons have sufficient knowledge about the product *Profi 30 TI*. They are familiar with the relevant health and safety regulations as well as accident prevention regulations to the extent that they can assess the safe working condition of your product.

- ▶ Observe the operating instructions for your workplace.
- ▶ Follow the accident prevention regulations.
- ▶ Receive instruction on dealing with hazardous materials.
- ▶ Follow the safety guidelines listed in the operating instructions.

2.3. Operator obligations

The operator of the product *Profi 30 TI* is obliged to ensure a safe and hazard-free operation. This can be achieved through the following measures:

- ▶ providing operating instructions on site at all times,
- ▶ carrying out regular training sessions,
- ▶ carrying out periodic inspections,
- ▶ regularly checking personnel work in a safety and hazard-conscious manner.
- ▶ If a load is lifted by several hoists, the working routine must be stipulated by the contractor and supervised by a supervisor.

The operator of the product *Profi 30 TI* is responsible for regularly and properly keeping a test book.

- ▶ Adhere to the prescribed maintenance intervals.

- ▶ Only use the product for work that is described as intended.
- ▶ Observe the conditions of use described in these instructions for your product.

3. Product information

3.1. Proper use

Your product *Profi 30 T1* is designed for lifting and lowering loads in the range of the rated load capacity with a vertically arranged chain.

Your product is also suitable for pulling loads horizontally.

In combination with a trolley, your hoist is also suitable for overhead horizontal movement of loads.

Please observe the following national legal provisions. Any other or exceeding use is considered improper. J.D. Neuhaus GmbH & Co. KG assumes no liability for damage resulting from this improper use. The risk is borne solely by the user.

Proper use also includes the observance of the operating instructions and compliance with the inspection and maintenance conditions.

3.2. Improper use

Among others, the following are considered improper uses

- Exceeding the load capacity
- Breaking free or towing loads
- Load the hook at the tip
- Catching falling loads
- Transporting people
- Jog controls
- For ongoing motion, switch in the opposite direction
- Starting lifting and lowering limiter under normal operating conditions
- In the upper or lower limit position of the load hook, keep the chain taught in the area of the central part
- Use of the hoist as sling gear
- Transport of changing masses
- Oblique pulling

Definition of oblique pulling (↔ Figure 1)

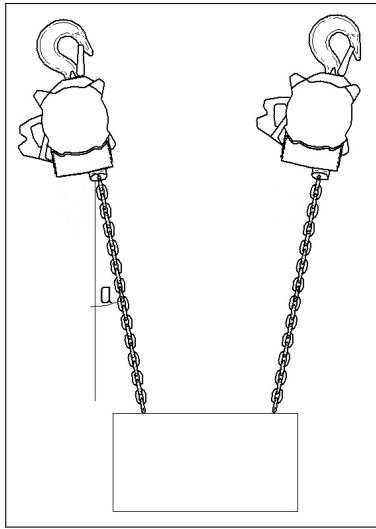


Figure 1: Oblique pulling

Oblique pulling is the deviation from the vertical position of the load chain and the chain hoist in the straight course of the force line between the point of application of force of the load on the load hook and the suspension on the carrying structure ($\alpha \neq 0^\circ$).

Using special safety precautions that are appropriate for the respective situation, your product *Profi 30 TI* can be used for diagonal pull. In the process, a chain box may not be used, as the chain could fall out here or become knotted. Please contact us if necessary.

For other foreseeable misuses:

↔ *Rules for safe operation*, page 33

The use of JDN devices in safety-classified or controlled zones of a nuclear facility is not permitted. The manufacturer refers hereby to the description of the zones in accordance with KTA 3902 (2020-12), in which specific requirements are placed on lifting equipment.

Your product *Profi 30 TI* may not be used in the following areas as well:

- over acid baths or systems with aggressive substances
- in areas where there are organic acids
- in areas outside of the permissible ambient temperatures

3.3. Labelling (nameplate)

You will find a nameplate on your product *Profi 30 TI* for an exact identification.

The nameplate of the product *Profi 30 TI* (Figure 2) with all of the important information is located on the housing cover of the hoist motor.

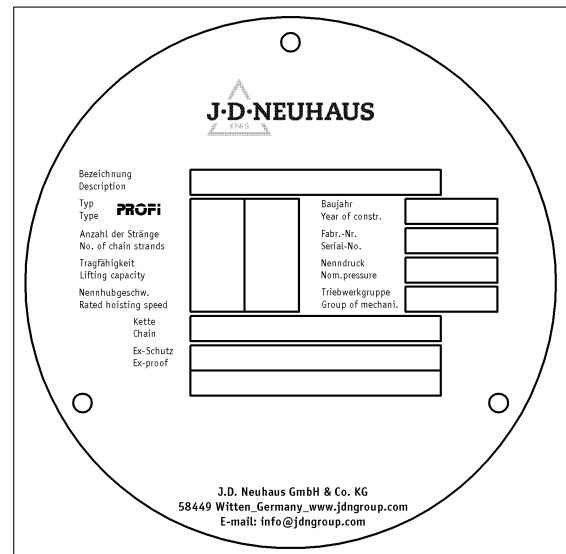


Figure 2: Nameplate Profi 30 TI

3.4. Module overview

Your product *Profi 30 TI* consists of the following main modules (↔ Figure 3):

1. Gear mechanism
2. Motor with integrated brake
3. Control valve
4. Support hook / Load eye
5. Chain
6. Bottom block
7. Load hook / clevis
8. Middle section

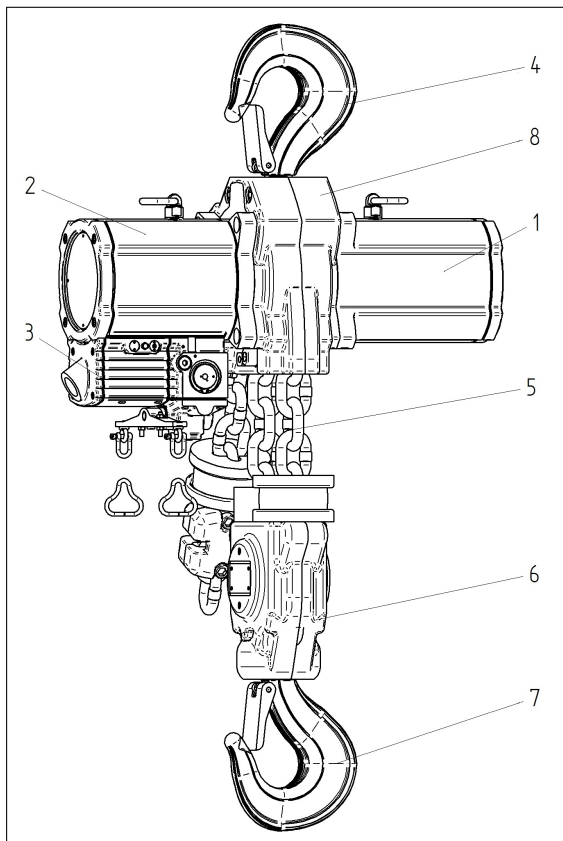


Figure 3: Module overview

3.5. Product description

In the following, you will receive a description of your product *Profi 30 TI* and its modules or components. You will find other technical data in the appendix.

3.5.1. Load capacity

The permissible load capacity of your product *Profi 30 TI* is 30t.

3.5.2. Driving mechanism classification

Your *Profi 30 TI* corresponds to the driving mechanism classification according to ISO 4301 / FEM 9.511.

The daily running time and the load spectrum determine the classification.

A safe operating period only corresponds to the theoretical use if the group classification correlates with the actual operation of the hoist. Deviations of the actual mode of operation from the underlying mode of operation extend or shorten the safe operating period.

The product has a limited service life. Special tests are required after the theoretical utilisation has expired.

3.5.3. Vane motor

The vane motor (↔ Figure 4) consists of a cylinder liner (1) with two lateral bearing washers and an inner rotor (2).

The rotor is mounted eccentrically in the cylinder liner and is provided with slots (3) for holding the slats (4).

The slots can move freely and are on the inner wall (5) of the cylinder liner. Two slots form a chamber (6).

The incoming compressed air creates a greater force at the leading larger slot surface (4.1) than at the following smaller slot surface (4.2). The rotor's torque results from the difference in force.

The compressed air can again escape when passing through the outlet opening (7). Lubricant chambers (8) are arranged between the vane slots of the rotor. They ensure a continuous motor lubrication (not applicable for mini).

The arrows in the illustration indicate the direction of rotation of the rotor and the corresponding path of the compressed air.

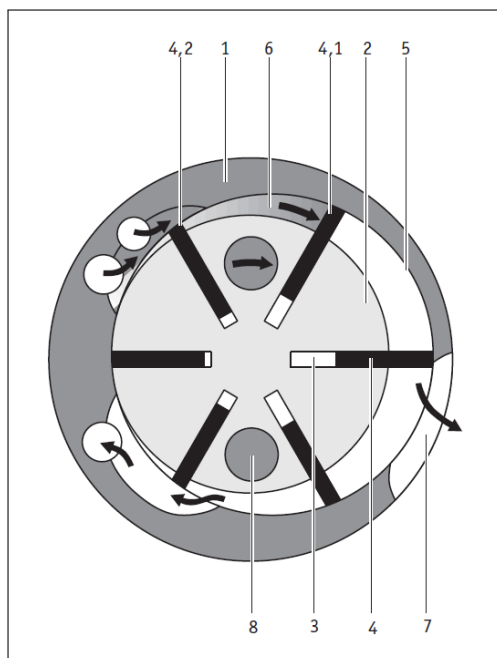


Figure 4: Functioning of the compressed air vane motor

3.5.4. Motor lubrication

The JDN high performance grease contained in the motor allows for operation with oil-free compressed air.

It works over an operating time of about 250 hours and should, however, be replaced as required, but after five years at the latest.

3.5.5. Control

The lifting and lowering motion is controlled directly from the rope control (↔ Figure 5). One-handed sensitive operation is possible. The direction of movement is indicated by arrows.

- ▶ Lifting: Carefully pull on the rope with the green handle cone. The load will be lifted slowly.
- ▶ Pull on the rope harder to increase the lifting speed.
- ▶ Ease up on the rope slightly to reduce the lifting speed.
- ▶ Lowering: Carefully pull on the rope with the yellow handle cone. The load will be lowered slowly.
- ▶ Pull on the end of the rope harder to increase the lowering speed.
- ▶ Ease up on the rope slightly to reduce the lowering speed.

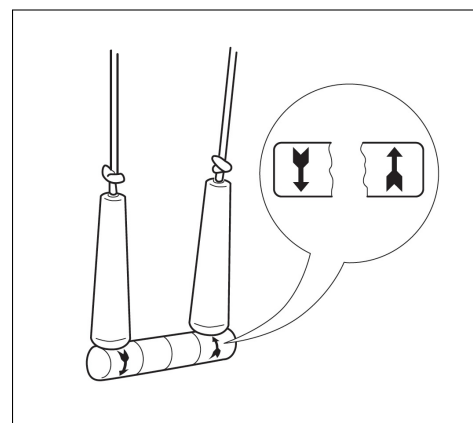


Figure 5: Control

The control system is suitable for use in explosive areas.

All control switches automatically return to the neutral position when released. All movements are stopped instantaneously and the load is securely held in its current position.

3.5.6. Overload protection



DANGER

Danger from loads crashing

If the overload protection is set too high, unacceptably high stresses can occur if a load is suspended above the maximum load capacity. There is a danger of the chain and device breaking!

- ▶ Do not transport any overloads
- ▶ Correctly set the overload protection.

In the event of overload, the overload protection switches off the control pressure for lifting. It reacts with a certain load-dependent delay and is set to a limit value of about 125% of the nominal load.

The overload protection is located in the control valve.

After triggering the overload protection, lowering is still possible - the load can be deposited and reduced.

The overload protection can also respond if a load that is to be lifted is approached at full idle speed, even if this is below the set load size.

That is why we recommend making the slack chain taught first before the load is lifted.

3.5.7. Lifting limiter



WARNING

Danger from chain fracture

If the buffers are damaged, unacceptably high loads may act on the chain when starting the lifting limiter. The chain may break.

- ▶ Do not use product
- ▶ Have product repaired (replace buffer)

NOTICE

The lifting limiter may only be started in cases of emergency. The operator must monitor the load hook movement and stop the lifting movement in due time. Striking the buffer against the housing is to be avoided. This may result in damage to the buffers.

Your product is equipped with a limiter that limits the lifting movement (↔ Figure 6).

In order to achieve a limitation of the lifting movement, a buffer (1) is mounted to the bottom block / load sleeve. If the buffer is moderately deformed in the boundary layer, the overload protection switches the motor off.

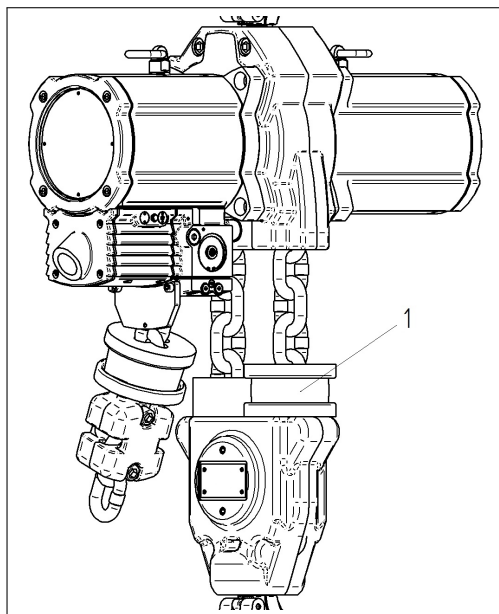


Figure 6: Lifting limiter

3.5.8. Lowering limiter



WARNING

Danger from chain fracture

If the buffer is damaged, unacceptably high loads may act on the chain when starting the lowering limiter. The chain may break.

- ▶ Do not use product
- ▶ Have product repaired (replace buffer)

Your product is equipped with a limiter that limits the lowering movement (↔ Figure 7).

To achieve this, valves (1) are attached to *Profi 30 TI*. These are switched by shifting gates (2) with integrated buffer discs that are mounted to the empty end of the part of the chain. The control circuit is interrupted in the appropriate direction. The load is held securely in its current position. The opposite direction remains functional.

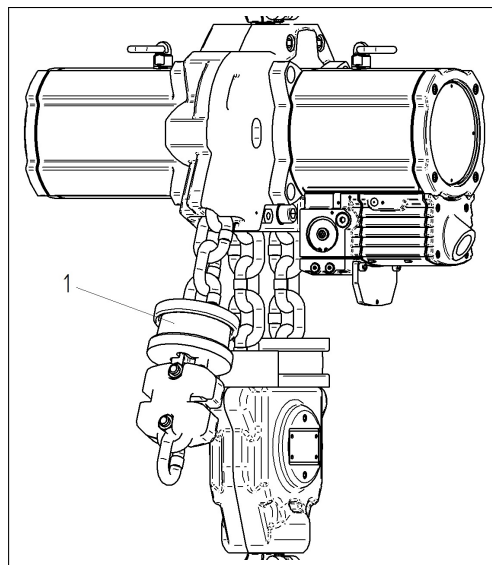


Figure 7: Lowering limiter

3.5.9. Load hook

NOTICE

Load hooks may not be loaded at the top. They may not be directed or annealed. This may result in damage to the load hook.

If the load hook is bent, your product *Profi 30 TI* must be inspected.

The permissible temperature range is -40°C (-40°F) to +150°C (302°F).

3.5.10. Chain



WARNING

Danger from chain fracture

The fatigue strength of chains is significantly impaired by extreme corrosion (pitting corrosion). In addition, rusty chains result in heavy wear. There is a danger of breakage!

► Do not use rusty chains



WARNING

Danger from chain fracture

Hydrogen-induced embrittlement with subsequent stress corrosion from highly corrosive media (e.g. sea water) may appear on high-strength alloys (e.g. on the chain). There is a danger of breakage!

So-called recombination toxins promote this process. Hydrogen sulphides, cyanide, arsenic compounds and thiocyanates are known for this.

► Protect the chain against strong corrosion

NOTICE

JDN chains are matched in close tolerances to the sprocket. In order to ensure an optimum function of the chain and in order to prevent dangers, only genuine JDN chains may be installed.

Your product *Profi 30 TI* has 2 falls and the chain size 23,5 x 66.

Your product was shipped without a chain. Assembly chains are inserted for the installation of the chain.

3.5.11. Dead end chain mount



WARNING

Danger from falling chain

It is important to ensure that the idle chain (un-loaded chain end) accumulating on or sagging from the sprocket does not cause any hazard, such as from catching, impacting or falling. There may be hazards from the chain falling if the idle chain is first deposited on a load with a large surface when lifting and then slides off and drops.

- Ensure that the chain does not get caught, hit anything or fall down.

The last link of the dead end chain mount (un-loaded chain end) is attached to the empty strand anchorage (↔ Figure 8 (1)). This serves the purpose that the empty chain strand does not dangle so long and thus cannot lead to the hazardous situations listed above.

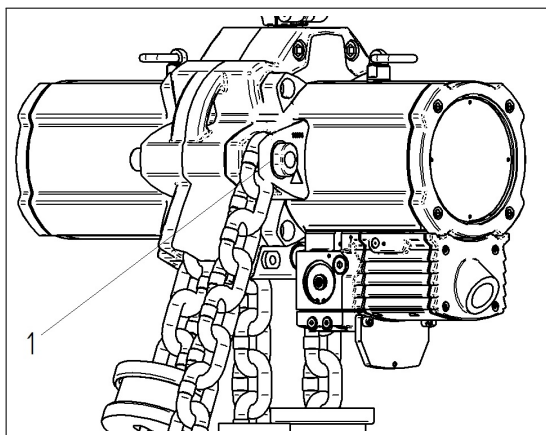


Figure 8: Dead end chain mount

3.6. Emissions

3.6.1. Noise emissions

When lifting the nominal load, the sound pressure level is 78 dB(A). When lowering the nominal load, the sound pressure level is 82 dB(A).

The decrease of the sound pressure level in the hall is about 3 dB(A) per distance doubling.

3.6.2. Oil emissions

When operating with oil lubrication of the motor, small amounts of lubricating oil are discharged into the environment with the exhaust air.

3.7. Conditions of use

Your product *Profi 30 TI* is very sturdy and requires very little maintenance. It is suitable for applications in explosive areas as well as in areas with increased concentrations of soot, dust, humidity and ambient temperatures from to , if it is not heated up further due to external influences. The thermal resistance of the chain and hook is 150°C (302°F).

For stationary use outdoors, you must protect your product against the effects of weather and shorten the maintenance intervals.

Stopping and securing against the wind is required upon reaching a critical wind surge pressure. The critical wind surge pressure depends, among other things, on the mass and shape of the load to be lifted.

3.8. Power requirement

3.8.1. Connections

The connection for the compressed air supply has the size G 1 1/2".

Please use the corresponding hose lines for the selected pressure.

3.8.2. Pressure



WARNING

Danger of explosion

Operating at higher system pressures may result in hazards due to overload.

When operating at lower system pressures, the brake can grind and is therefore subject to very high wear. Inadmissibly high heating may result. The load capacity of the device is reduced. The response of the control system decreases noticeably.

► Comply with the specified pressure.

Your product *Profi 30 TI* must be operated with a nominal pressure of 6bar (85psi) (see specification on the nameplate).

Air pressure conditions during operation (↔ Figure 9)

The system pressure existing in the line must correspond to the nominal pressure. Higher pressures must be reduced.

After switching on, the adjoining nominal pressure p_1 reduces to the actual pressure p_2 . The extent of the actual pressure p_2 at which the product is operated is dependent on

- the weight of the load **(2)** and the
- direction of movement of the load **(3)**.

When lifting the nominal load (load capacity) at the specified lifting speed, the actual pressure p_2 may at a maximum be 10% below the specified nominal pressure of the hoist (measured immediately before the lifting motor)!

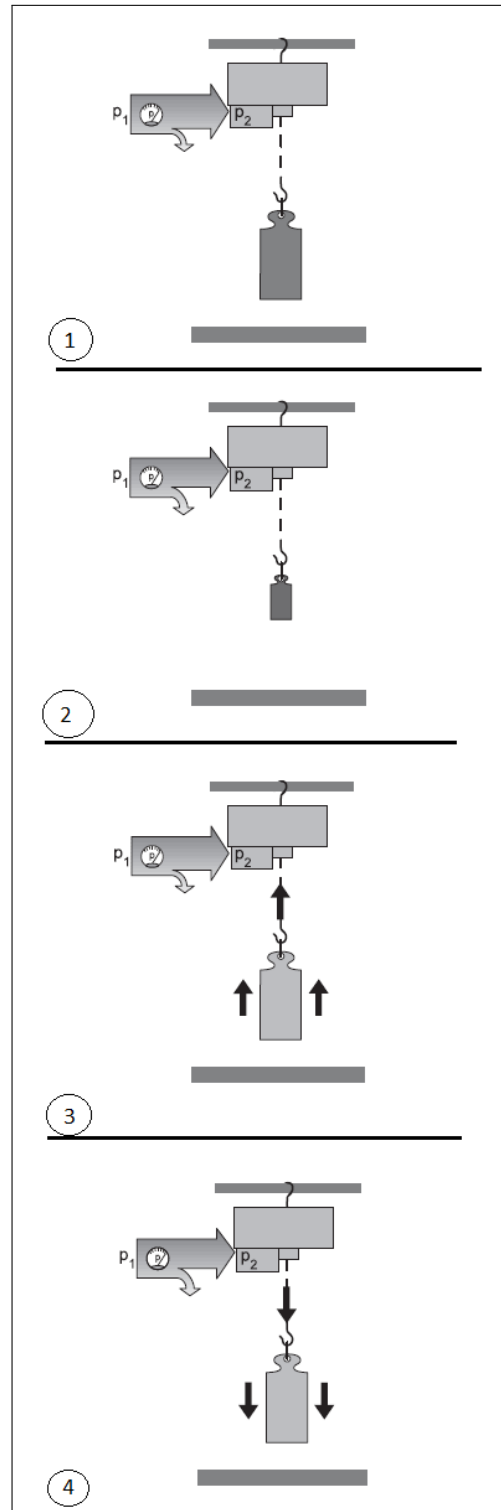


Figure 9: Air pressure conditions during operation

3.8.3. Volume

When lifting the nominal load, the air consumption is $6,5 (230) \frac{m^3}{min} (cfm)$. When lowering the nominal

load, the air consumption is $2,9 (102) \frac{m^3}{min} (cfm)$.

3.8.4. Quality of the compressed air

NOTICE

There is a danger of icing in the motor if there is moist air and ambient temperatures at or below 0°C (32°F)!

You can avoid icing by:

- ▶ Connecting an air dehydrator upstream
- ▶ When using a service unit with an oiler, depending on the moisture content of the compressed air, add an anti-icing agent to the lubricating oil or use an air lubricator (type no. 11900) with an anti-icing additive for the corresponding temperatures.

Your product *Profi 30 TI* must be operated with a sufficiently clean and dry working air. The working air must meet the following quality requirements:

- Particle size less than $40 \mu m$ (1,57mils)
- Particle density smaller than $10 \frac{mg}{m^3}$ (entspricht Class 7 nach ISO 8573-1 : 2001)

To provide a sufficient compressed air quality, we recommend operation with a filter regulator.

The pressure condensation point must be at least 10K below the lowest expected ambient temperature.

Do not operate your product with other gases!

3.9. Operating materials



CAUTION

Danger of skin irritation

Oils and greases may cause skin irritation.

- ▶ Wear protective gloves

NOTICE

Do not mix synthetic oils or greases with mineral oils or greases, as the properties may deteriorate. Also never mix different types of lubricating grease within the synthetic or mineral lubricant groups. When operating with oilers, synthetic lubricants may never be used. Alcohols are not permitted as de-icing agents.

The following operating materials and lubricants are intended for normal environmental influences. In the event of environmental influences that promote wear, please contact J.D. Neuhaus to obtain appropriate information.

Application area	Operating material
Motor lubrication	JDN high performance grease, item no. 11904 (250ml)
Engine lubrication for operation with oiler	Air lubricator "D", kinematic viscosity about $30 \frac{mm^2}{s}$ (cSt) at 40°C, possibly with anti-icing agent
Chain lubrication	Chain oil or vehicle motor oil, kinematic viscosity about $150 \frac{mm^2}{s}$ (cSt) at 40°C, or special lubricant from J.D. Neuhaus. In areas with extreme corrosion potential, such as offshore, a lubricant with a particularly powerful corrosion protection is to be used.
Motor corrosion protection (not applicable if using the JDN high performance grease)	Non-gumming preservative oil with corresponding effective duration
Engine cleaning (not applicable if using the JDN high performance grease)	Pure petroleum
Lubrication for bearings and gearbox (also for open gears)	Lithium-saponified grease, worked penetration 265-295 (0,1mm), base oil viscosity: $190 \frac{mm^2}{s}$ (cSt) at 40°C, dropping point: 180°C, Application temperatures: -20°C to +120°C, Designation according to DIN 51825: KP2K-20, active ingredients: EP additives (to reduce wear) and ageing protection; water-resistant and anti-corrosive

3.10. Declaration of incorporation

Your product *Profi 30 T1* is an incomplete machine in the sense of the EC machinery directive 2006/42/EC.

It meets the essential requirements of the EC machinery directive 2006/42/EC, provided it is applicable for the supplied scope.

The incomplete machine may first be commissioned once it has been established that the machine, in which the incomplete machine has been installed, meets the provisions of the EC machinery directive 2006/42/EC and there is a corresponding declaration of conformity.

For more information:

↪ EC declaration of incorporation

3.11. Spare parts

Only use **original JDN spare parts**. J.D. Neuhaus GmbH & Co. KG accepts no liability for the use of non-original components and / or modifications by unauthorised persons.

4. Transport and storage

4.1. Safe transportation

NOTICE

Note the weight (approx. 550kg (1213lbs) for standard lift of 3m (10 ft), each 1m (1ft) of additional lift increases the weight by 2x 12,2kg (2x 8.2lbs)) of your product *Profi 30 TI* during transport. Ensure that the control system is not damaged. This could lead to malfunctions.

If you want to transport your product *Profi 30 TI* to another site of application, please observe the following points:

1. Reel the chain so that so that no loops can form and the chain cannot become twisted.
2. Depressurise the power supply and close lines so that no dirt can enter.
3. Carefully set the hoist down and do not allow it to fall.
4. Secure the chain.
5. Lay the control and supply hoses together so that they are not kinked

4.2. Storage conditions

4.2.1. Breaks in operation

1. Bring the load hook / clevis into the upper end position. Ensure that the lifting limiter is not triggered.
2. Depressurise the power supply.
3. In the event of longer breaks in operation, coat the chain and hook / eyelets with a light oil film.
4. Motor conservation: If the motor lubrication is not renewed at the specified intervals, a protective coating must be applied to the motor. For this purpose, use a non-resinous and non-sticky conserving oil with a conserving protection duration that corresponds to the length of the planned operational break.

4.2.2. Storage

1. Close off the energy supply connection pieces with a suitable cap in order to prevent dirt ingress.
2. Protect all connections from damage.
3. Store JDN product in a dry and clean location.

5. Initial operation

5.1. Unpacking

NOTICE

Note the weight (approx. 550kg (1213lbs) for standard lift of 3m (10 ft), each 1m (1ft) of additional lift increases the weight by 2x 12,2kg (2x 8.2lbs)) of your product *Profi 30 TI* during transport. Ensure that the control system is not damaged. This could lead to malfunctions.

- ▶ Keep the accompanying documents in the place provided near the site of application.
- ▶ Lift the product carefully out of the packaging.
- ▶ Dispose of packaging in the local recycling system.

5.2. Connecting the control system

In general, the control system is already installed in your product at the factory. If the control system was delivered uninstalled, connect it as follows:

(↔ Figure 10)

- ▶ Push through both control cables on the ends of the control lever (**1**) and at least secure with a strong figure eight knot.
- ▶ Knot the green cone with the point upward in the rope. This activates the lifting operating mode.
- ▶ Knot the yellow cone with the point upward in the rope. This activates the lowering operating mode.
- ▶ Knot the handle so that the printed arrow corresponds to the actual directions of motion.

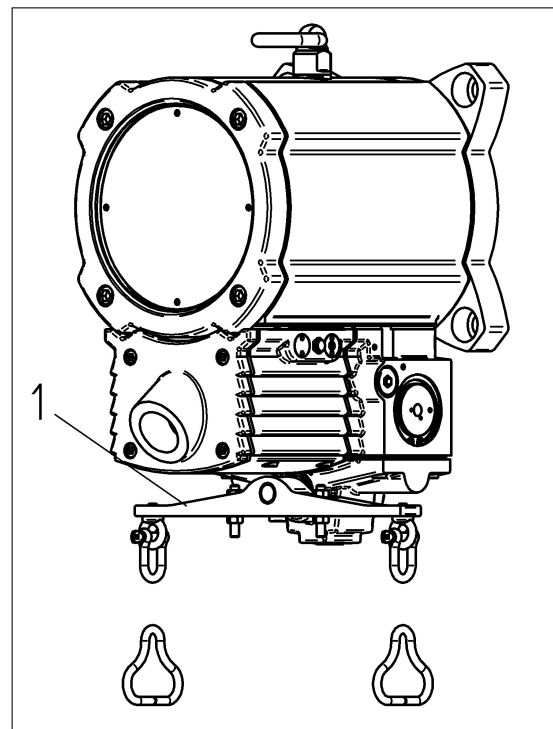


Figure 10: Connecting the control system

5.3. Installing the chain



WARNING

Danger from chain fracture

The chain is subjected to impermissible stresses if the chain is twisted.

► Do not twist the chain!

NOTICE

JDN chains are matched in close tolerances to the sprocket. In order to ensure an optimum function of the chain and in order to prevent risks, only genuine JDN chains may be installed.

In general, the chain is already installed in your product at the factory. If the chain is included unattached, a short auxiliary chain is inserted. To insert the chain, your product must be connected to the power supply and be operational.

The spare parts list contains information about torques and other representations of the individual components.

1. Inserting a new chain:
 - a) Connect the new chain to the assembly chain of the drive wheel on the empty hoist side by means of one or two open chain links. The first chain link must run upright with the weld seam to the outside over the drive wheel.
 - b) Switch *Profi 30 TI* to the “lowering” direction of motion and remove the assembly chain after it exits from the middle part of the chain.
2. Mounting the bottom block and buffer:
 - a) Slide the buffer washers (8) (edge encloses buffer) and buffer (7) onto the chain.
 - b) Align the chain and, with an open chain link, fasten to the assembly chain in the bottom block.
 - c) Pull the chain through the bottom block (4) and remove the assembly chain and open chain link from the chain.
 - d) Slide spacer (6) onto the chain.

- e) Align the chain and fasten the chain end link to the middle part using chain end link bolts (5) (position of the weld on the same level as with the following members).

3. Mount the components on the idle chain

- a) Slide the buffer washers (3) (edge encloses buffer) and buffer (2) onto the chain
- b) Fasten clamping piece (1) to the 12th chain link and secure with screws.
- c) Attach the chain end link in the dead end chain mount (9).

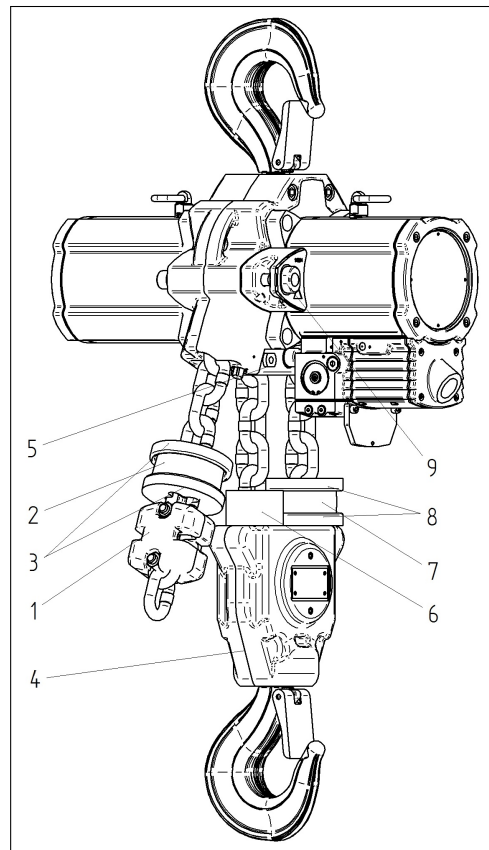


Figure 11: Installing the chain

5.4. Attach the hoist



DANGER

Danger from inadequately sized supporting structure

The calculation of the statics and the design of the suspension point are the responsibility of the operator.

- Have the structural analysis prepared by a qualified structural engineer.
- Dynamic forces are to be taken into account.



WARNING

Danger from inadequately sized supporting structure

When loads are taken up suddenly on slack chain, especially at high lifting speeds, impact forces result that can be several times the load weight.

- The attachment points and supporting structure for your product *Profi 30 TI* must be able to securely absorb the forces (↔ table 1) to be expected.
- Ensure that your product can be freely aligned under load, as otherwise impermissible additional loads may occur.



DANGER

Danger from faulty installation

A faulty installation may result in serious accidents.

- Your product *Profi 30 TI* may only be installed by qualified personnel.



WARNING

Danger from chain fracture

Vibrations damage the chain and can lead to chain breakage.

- The supporting structure must form a rigid support.
- Furthermore, no external vibrations may be transferred to your product (e.g. from the attached load).

Load case	Shock-force-factor	Force to support construction
Nominal load (30t)	1,1	323,8 kN
25% overload (37,5t)	1,1	404,7 kN

Table 1: Force to support construction

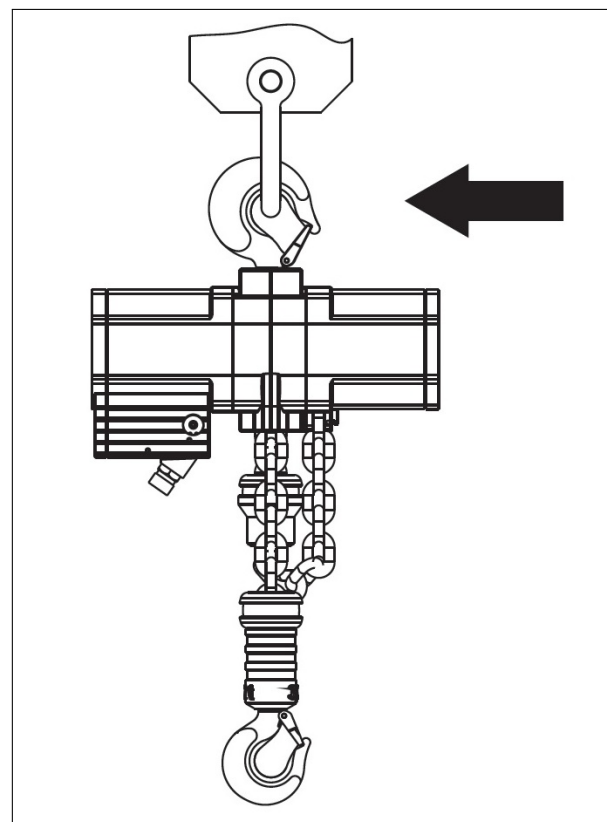


Figure 12: Securely attach the hoist

- Provide a suitable working platform.
- Hang the product on a carriage with the support hook or hang it up stationary.
- Ensure that the hook aperture safety catch closes automatically.

5.5. Connecting the power supply

The power supply for your product *Profi 30 TI* takes place either centrally on the motor / connection block or on a service unit or filter regulator.

This is connected to the compressed air hose of the power supply.

The supply of the control system takes place from the control valve block.

1. Check air connection parts for dirt and clean them if necessary.
2. Sparge the compressed air hose to remove foreign bodies.
3. Connect the compressed air hose to the port. Firmly mount the hose clamp. Screw on the union nut.

5.6. Lubricating the chain

Before tests can be carried out, the chain must be lubricated.

The chain of your product *Profi 30 TI* must be lubricated in the links in an unloaded state.

- Clean heavily soiled chains.
- Place the chain in a suitable container.
- Spray the chain with a special lubricant or vehicle engine oil.

If you want to lubricate the suspended chain, ensure that the chain links are oiled at the contact points. Move the chain back and forth to do this.

During operation in areas with a high corrosion potential, such as offshore, the chain can be largely protected against corrosion by using speciality lubricants. These types of lubricants are characterised, among other things, by a weathering resistance, water insolubility and good adhesion properties.

The re-lubrication intervals are to be set depending on the exposure. Please contact us if necessary.

5.7. Tests before commissioning

Your product *Profi 30 TI*, including the supporting structure, must be tested by an expert prior to the first commissioning and after significant changes before recommissioning.

Hoists built into trolleys must be tested by an expert.

The testing extends from the installation, outfitting and operational ability under normal conditions, mainly to check the completeness, suitability and effectiveness of the safety equipment, as well as to the state of the device, the lifting gear, the equipment and the load-bearing medium.

Safety devices are:

- Brake assemblies (↔ Section 5.7.3)
- Lifting limiter (↔ Section 5.7.4)
- Lowering limiter (↔ Section 5.7.5)
- Overload protection (↔ Section ??)

5.7.1. Check control device



WARNING

Danger from faulty controller

A rough-running control element or a control element that is stuck in an actuated position may indicate a faulty controller.

- ▶ Do not use the product
- ▶ Have the product repaired

1. Relieve the product *Profi 30 TI*.
2. Briefly actuate and release all control elements of the controls one after the other. The control elements must return to their initial positions immediately. The on and off function must operate without problem.

All control elements of the controls must always be free-moving.

5.7.2. Check direction of movement

- ▶ Check that the direction of movement of the load hook corresponds to the direction indicated by the arrows on the control elements.

5.7.3. Check the braking function



WARNING

Danger from loads crashing

If the chain lags, it may be due to a faulty brake.
The load may fall.

- ▶ Do not use product
- ▶ Have the product repaired

Check without load

- ▶ Alternatively switch your unloaded product *Profi 30 TI* to lifting and lowering

If you release a control device, the chain must come to a standstill in an acceptable time after the brake has been applied. For physical reasons, however, the braking distance cannot have the value zero. The brake has a response time that is dependent on the control length. A greater control length increases this response time.

Check with nominal load

- ▶ Alternatively switch your product *Profi 30 TI* loaded with a nominal load to lifting and lowering

If you release a control device, the chain must come to a standstill in an acceptable time after the brake has been applied. For physical reasons, however, the braking distance cannot have the value zero. The brake has a response time that is dependent on the control length. A greater control length increases this response time.

5.7.4. Check lifting limiter



WARNING

Danger from chain fracture

If the buffers are damaged, inadmissibly high loads may act on the chain upon actuation of the lifting limiter. The chain may break.

- ▶ Do not use the product
- ▶ Have the product repaired (replace buffer)

1. Move the unloaded load hook until just short of the upper end position.
2. Stop immediately before reaching the end position and then carefully (by repeatedly pressing the control element) move to the end position.
3. The movement of the chain must be stopped due to deformation of the buffer. Due to the overload protection, the lifting movement is additionally limited by shutting off the motor.
4. Following successful testing, the buffer must be unloaded.

5.7.5. Check lowering limiter



WARNING

Danger from chain fracture

If the buffers are damaged, inadmissibly high loads may act on the chain upon actuation of the lowering limiter. The chain may break.

- ▶ Do not use the product
- ▶ Have the product repaired (replace buffer)

1. Move the unloaded load hook until just short of the lower end position.
2. Stop immediately before reaching the end position and then carefully (by repeatedly pressing the control element) move to the end position.
3. The movement of the chain must be stopped due to deformation of the buffer. The engine will stall in the process.
4. Following successful testing, the buffer must be unloaded.
5. The motor must switch off automatically and stop the movement of the chain if the lowering limit valve is touched by the contours of the empty chain strand.
6. Once the relevant load movement has been stopped, it is only possible to move it in the opposite direction until the relevant end position has been left.
7. Following successful testing, the buffer must be unloaded.

6. Operation

6.1. Rules for safe operation

As an operator, you are responsible for your own safety and the safety of your colleagues in the working area of the product *Profi 30 TI*.

- The product *Profi 30 TI* may only be operated by persons authorised by the contractor.
- Before using the product for the first time, familiarise yourself with all permissible operating conditions. To this end, please read these operating instructions carefully and follow all of the activities described for this product, step by step.
- Report any malfunction to your safety officer immediately so that the fault can be rectified at once.
- Follow the regulations of the accident protection organisation, in Germany for example the accident prevention regulations of the professional associations.
- Note the points for *Proper use* und *Improper use*

For the safety of persons and property when dealing with your product *Profi 30 TI*, it is crucial to observe the following points:

- Never stress the chain to where it bends.
- Do not join or repair the chain.
- Do not work with a chain that is drawn tight, bent or extended.
- Do not work with a chain that is damaged, worn or rusty.
- Check a blocked chain for damage.
- Organise twisted chains.
- Permissible operating temperature for chain and hook: -40°C (-40°F) to +150°C (302°F).
- Never allow loads to fall onto the chain.
- Never touch a running chain.
- Never use the chain to sling loads.
- Do not assume the load at maximum speed if the chain is hanging slack.
- Repair the product if the braking distance is too long.
- Only use an original JDN chain container.

- Do not exceed the permissible fill capacity of the chain container.
- When operating the chain container, avoid dangers from an empty chain (falling, catching, striking).
- Never touch metallic hand controls that are colder than 0°C (32°F) or hotter than 43°C (109°F) without suitable protective gloves.
- Repair the product if the operating controls are difficult to move.
- Never lock the control devices of the control system equipment.
- Only operate your product *Profi 30 TI* with original JDN controls.
- Observe the corresponding instructions when slinging loads.
- Only use suitable and approved slinging aids.
- Before lifting loads, ensure that the maximum permissible load is not exceeded! Slinging aids must be added to the load.
- Before slinging, align the load exactly vertically under the product. Chain must hang vertically before lifting.
- Always only lift one load, never several loads simultaneously.
- When lifting and setting down, ensure a stable position of the load to avoid accidents from the load tipping or falling down.
- Never drive against stuck loads.
- Only use suitable and approved slinging aids. Do not jam the hook/clevis at the attachment point.
- In the event of a power failure, secure the load and the area around the load until the power supply is restored.
- Do not kink or squeeze the control hoses.
- Shut off the power supply before disconnecting the hoses.
- Ensure the correct system pressure.
- Move a bottom block lying on the ground back into a hanging position in a controlled manner (even bearing chain strands)
- If a load with several products is lifted, avoid overloading due to an incorrect load distribution.

- Have detached screw connections from repair attached.
- When lifting loads in non-visible areas, special safety precautions must be taken.
- Uncontrolled external force impacts (such as from hydraulic cylinder, falling loads) are not allowed.
- Never allow persons to stay under a suspended load.
- Never try to correct a fault with a suspended load.
- Ensure that there is no threat to the operator at the workplace due to slings or the load.
- Choose a safe site of operation.
- Do not make any changes to the product.
- Only use original JDN spare parts. J.D. Neuhaus GmbH & Co. KG accepts no liability for the use of non-original components and / or modifications by unauthorised persons.

In addition, all information must be strictly observed that is listed in the sections of *Proper use*, *Improper use* and *Operating conditions*.



WARNING

Danger due to load crash

Due to the geometry of the chain sprocket, lifting or lowering can cause the chain to vibrate and thus cause the load to swing up.

This depends on the chain size, load, speed and stiffness of the suspension. Furthermore, the natural frequency of the system changes as the chain length changes during the lifting or lowering process.

► The movement of the load shall be observed constantly. In the event of a swing up, the movement must be stopped immediately, wait for the swing to stop and restart.

The changing chain length then makes it possible to move through the natural frequency.

Contractor's operating instructions For particularly difficult cases of application with your product, the contractor must create operating instructions in an intelligible form in the operator's language while taking this user manual into consideration.

These instructions shall regulate measures for safe operation according to the operational conditions.

6.2. Attaching the load



WARNING

Danger to life from being struck

Improper attaching the load can lead to the load crashing down.

- ▶ Only use slinging chains or attachment chains (sling gear) suitable for the load.
- ▶ Loads may not be slung by looping with the lift chain / load chain.

In Germany, the professional association rule "Operation of load lifting equipment in hoist operation" is to be followed (BGR 258).

In other countries, corresponding national regulations are to be observed.

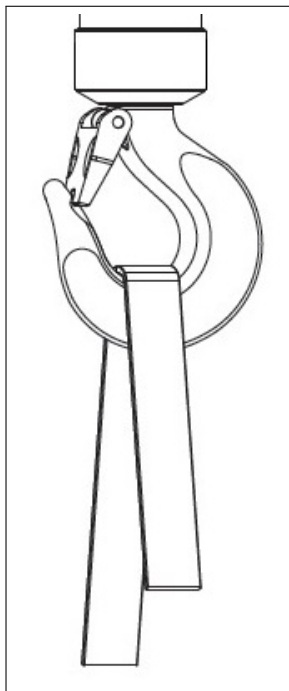


Figure 13: Safely attaching loads

- ▶ Connect the sling gear at the lowest point of the hook. Never load the hook nose (→ Figure 13).
- ▶ Ensure that the hook aperture safety catch is closed.

6.3. Lifting the load

NOTICE

It must be possible to freely align your product *Profi 30 TI* under load. Otherwise, impermissible additional forces occur, which can damage the components of the hoist.

- ▶ First lift the load hook /lug or load eye in order to pull the slacking chain taut. Briefly interrupt the lifting process when tightening the chain. The hoist can be aligned and the material is protected.
- ▶ Then lift the load.

For loads whose weight is above the set limit of the overload protection, the overload protection will stop the lifting process.

6.4. Lowering the load



DANGER

Danger to life from being struck

People can be struck and killed from lowering loads.

- ▶ Make sure that no one is below the load or in the hazard area of the load.

NOTICE

Danger from overloading! Ensure that for all applications of your product *Profi 30 TI* the load hook / clevis can be lowered all the way to the ground to avoid a load being driven into the lower limit position without reaching the ground.

- ▶ Lower the load and carefully set it down.

6.5. Releasing the load (detaching)

- ▶ Lower the load hook / clevis so far that the load no longer is exerting any force on the load-bearing medium (e.g. by securely setting it down), detach the load
- ▶ Move the load hook / clevis out of the traffic area to avoid dangers.

6.6. Interrupting work

If you want to interrupt work with your product:

- ▶ Set down and release the load.
- ▶ Move the load hook / clevis out of the traffic area to avoid dangers.

7. Decommissioning

7.1. Disassembly



CAUTION

Danger from faulty disassembly

Improper disassembly can lead to injuries.

► Your product *Profi 30 TI* may only be dismantled by qualified personnel.

1. Depressurise the power supply.
2. Provide a suitable working platform.
3. Remove the hose.
4. Protect the connection pieces from the ingress of dirt.
5. Release the control hoses. Do not kink the control hoses!
6. Mark the connections.
7. Loosen the strain relief or hose support and remove the control device.
8. Carefully hang up your product *Profi 30 TI* and transport away

7.2. Disposal

Your product *Profi 30 TI* contains a series of materials that you may have to dispose of or have recycled after the end of their useful lives according to statutory provisions.

Please note the following list of materials used:

- Ferrous materials: Steel, spheroidal graphite iron
- Non-ferrous metals: Bronze, aluminium, brass
- Plastics: Polyurethane, polyoxymethylene, polyvinyl chloride, glass-fibre reinforced polyamide, rubber, polypropylene, phenolic resin, epoxy resin, thermosetting moulding material (asbestos-free brake pads), synthetic rubber

8. Maintenance



CAUTION

Danger of burns

Burns can occur when touching metallic surfaces that are hotter than 43°C (109°F).

► Wear protective gloves.



CAUTION

Danger of frostbite

Frostbite can occur when touching metallic surfaces that are colder than 0°C (32°F).

► Wear protective gloves.



CAUTION

Danger from improper repair

Improper repair can lead to errors on the product and thus to hazardous situations.

► Maintenance work on your product may only be performed by trained and qualified personnel!

Your product is very sturdy and requires very little maintenance. Compliance with maintenance and inspection intervals is of great importance in order that your product *Profi 30 TI* operates safely and reliably over a period of many years.

8.1. Inspection and repairs

Your product *Profi 30 TI* was classified into groups and dimensioned according to the type of operation (driving mechanism classification according to ISO/FEM). The average daily operating time and the load spectrum determine the classification. This is assuming that the lifting and lowering paths are approximately the same.

For devices used mainly in vertical operation (from 75% of on-time), the theoretical operating time is reduced due to the higher lowering speed in the range from 50% to 100% of the nominal load.

Therefore, the determined portion of the theoretical operating time must be multiplied by a factor of f_v .

The factor f_v has a value of 1 at 50% of the nominal

load, increasing linearly to 1.5 at 100% of the nominal load (nominal load percentage P).

$$f_v = 1 + 0,5 \cdot \frac{P-50}{50} \text{ for } P > 50\%$$

In order to achieve safe operating periods, the company must check that the theoretical operating time has been achieved during each inspection, by the person responsible.

This must be documented in the inspection log at least once annually. The inspection log is only supplied in the Federal Republic of Germany.

When the theoretical operating time has been reached, a general overhaul must be performed. Detailed explanations for the determination of the actual operating time and its documentation can be found in the national safety regulations. Alternatively, the calculation model in these operation instructions can be used. The general overhaul must be initiated by the operator and must be documented in the inspection log. Information on general overhaul can be requested from the manufacturer.

Only if the group classification corresponds to the actual mode of operation of the product does a safe operating period conform to the theoretical operating time. Deviations of the actual mode of operation from the underlying mode of operation extend or shorten the safe operating period. For all inspection work that is not a part of the daily inspection, suitable access to the product must be ensured. The hoist must be disconnected from the energy supply during assembly work.

Following each repair, the product must be checked for operational readiness.

8.2. Model for determining the actual use

The decisive factors for the type of operation are the load spectrums with different cubic averages k .

The load spectrum indicates to what extent a driving mechanism, or part of one, is subjected to its maximum stress or whether it is only subjected to lower stresses. The cubic mean value (factor of the load spectrum) is calculated using the following formula:

$$k = \sqrt[3]{(\beta_1 + \gamma)^3 \cdot t_1 + (\beta_2 + \gamma)^3 \cdot t_2 + \dots + \gamma^3 \cdot t_\Delta}$$

Darin bedeuten:

$$\beta = \frac{\text{Payload or ultimate load}}{\text{Load capacity}}$$

$$\gamma = \frac{\text{Dead load}}{\text{Load capacity}}$$

$$k = \frac{\text{Operating time with payload or partial load and dead load}}{\text{Total operating time}}$$

$$t_\Delta = \frac{\text{Operating time with dead load}}{\text{Total operating time}}$$

The FEM 9.511 rule differentiates between four load spectrums, which are identified by the definitions and by the ranges of the cubic averages k . This classification complies with ISO 4301/1.

The formula given for the cubic average k does not take the weight of the harness into account. This is permissible if the ratio

$$\frac{\text{Weight of the harness}}{\text{Load capacity}} \leq 0,05$$

To determine the mode of operation for calculating the partial operating times (actual operating time), the following load spectrum diagrams can also be used.

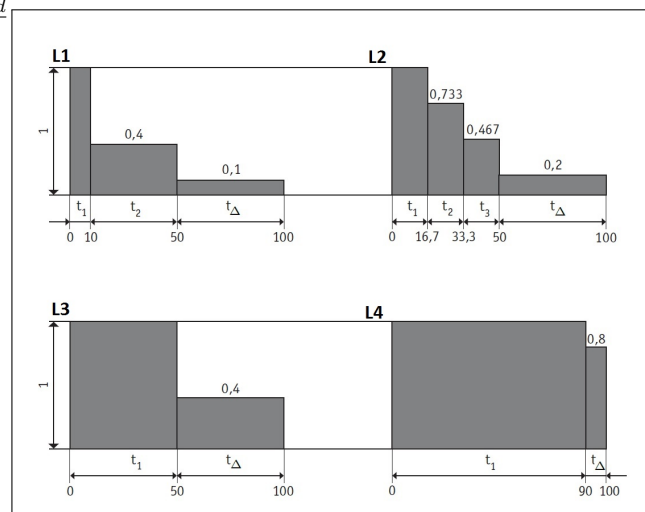


Figure 14: Diagram of the load spectrums

Load spectrum	Definition	Cubic average	Collective load factor
L1 (light)	Driving mechanisms or parts thereof, which are only subject to the maximum stress in exceptional circumstances and are only subject to very low stresses continuously.	$k \leq 0,50$	$k_m = k^3 = 0,125$
L2 (medium)	Driving mechanisms or parts thereof, which are subject to the maximum stress fairly often and are only subject to low stresses continuously.	$0,50 < k \leq 0,63$	$k_m = k^3 = 0,25$
L3 (heavy)	Driving mechanisms or parts thereof, which are often subject to the maximum stress and are continuously subject to average stresses.	$0,63 < k \leq 0,80$	$k_m = k^3 = 0,5$
L4 (very heavy)	Driving mechanisms or parts thereof, which are regularly subject to the maximum stress of adjacent stresses.	$0,80 < k \leq 1,00$	$k_m = k^3 = 1$

The following calculation compares the actual operating time with the theoretical operating time in load spectrum L4 (very heavy).

[illegible]

Calculation example (driving mechanism classification group M3 / 1Bm)

1	2	3			4	5	6	7
Assembly site	1,5		0,25		1,5 x 0,25 x 250 x 1,2 = 113h	(400-113) = 287h	2nd August 2013	A.N. Other

8.3. Maintenance and inspection intervals

The specified inspection intervals are valid for use in accordance with the classification. The service life is approx. 10 years if the device is used in accordance with its classification.

If your product is used more intensively, the intervals are to be shortened accordingly. All operating hours are translated into full load hours. The theoretical operating time and the interval hours are indicated in full load hours.

Maintenance and inspection measures	Interval	Section / comment
Check control device	Daily	↔ 8.7, Page 48
Check direction of movement	Daily	↔ 8.8, Page 48
Check brake function without load	Daily	↔ 8.9, Page 48
Visually inspect the buffer of lifting and lowering limiters	Daily	↔ 8.10, Page 49
Visually inspect the chain	Weekly	↔ 8.14, Page 51
Check chain	Every 3 months	↔ 8.14, Page 51
Lubricating the chain	As required	↔ 8.6.2, Page 45
Check lifting limiter	Annually	↔ 8.11, Page 49
Check lowering limiter	Annually	↔ 8.12, Page 50
Check brake function with nominal load	Annually	↔ 8.9, Page 48
Check hook, shackle, eyelets	Annually	↔ 8.17, Page 53
Check silencer	Annually	↔ 8.18, Page 54
Check overload protection	Annually	↔ 8.13, Page 50
Check the connections and hose lines for damage	Annually	Replace damaged parts if necessary
Check control valve for sealing efficiency	Annually	Replace damaged parts if necessary

Check lifting motor	every 200 full load hours→ 8.19, Page 54 / every 5 years	
Replace chain (in corrosive environment)	at least every 5 years	
Check chain sprocket	Whenever the chain is replaced	↔ 8.15, Page 52
Check chain guide and hook mount	Whenever the chain is replaced	↔ 8.16, Page 52
Lubricate lifting motor	When required, at least every 5 years	↔ 8.6.3, Page 46
Check gearbox and perform lubricant change	Every 5 years	↔ Spare parts list
Check and lubricate the rotor/pinion shaft connection	Every 5 years	↔ Spare parts list
Check the chain sprocket bearings and lubricate if necessary	Every 5 years	↔ Spare parts list

8.4. Spare parts

Only use **original JDN spare parts**. J.D. Neuhaus GmbH & Co. KG accepts no liability for the use of non-original components and / or modifications by unauthorised persons.

8.5. Cleaning and care

DANGER

Danger of explosion

Electrostatic charging may occur at the plastic surfaces due to mechanical friction, potentially leading to brushing discharges that can ignite gases and air mixtures.

- Only clean the surfaces with a damp cloth (cleaning cloth with water).

If your product *Profi 30 TI* is often used at different locations, particularly in dirty and damp environments,

- clean coarse dirt from your product,
- protect your product from corrosion.

8.6. Lubricate and grease

8.6.1. Operating materials

CAUTION

Danger of skin irritation

- Oils and greases may cause skin irritation.
- Wear protective gloves

NOTICE

Do not mix synthetic oils or greases with mineral oils or greases, as the properties may deteriorate. Also never mix different types of lubricating grease within the synthetic or mineral lubricant groups. When operating with oilers, synthetic lubricants may never be used. Alcohols are not permitted as de-icing agents.

The following operating materials and lubricants are intended for normal environmental influences. In the event of environmental influences that promote wear, please contact J.D. Neuhaus to obtain appropriate information.

Application area	Operating material
Motor lubrication	JDN high performance grease, item no. 11904 (250ml)
Engine lubrication for operation with oiler	Air lubricator "D", kinematic viscosity about $30 \frac{mm^2}{s}$ (cSt) bei 40°C, possibly with anti-icing agent
Chain lubrication	Chain oil or vehicle motor oil, kinematic viscosity about $150 \frac{mm^2}{s}$ (cSt) at 40°C, or special lubricant from J.D. Neuhaus. In areas with extreme corrosion potential, such as offshore, a lubricant with a particularly powerful corrosion protection is to be used.
Engine corrosion protection (not applicable if using the JDN high performance grease)	Non-gumming preservative oil with corresponding effective duration
Engine cleaning (not applicable if using the JDN high performance grease)	Pure petroleum
Lubrication for bearings and gearbox (also for open gears)	Lithium-saponified grease, worked penetration 265-295 (0,1mm), base oil viscosity: $190 \frac{mm^2}{s}$ (cSt) bei 40°C, dropping point: 180°C, Application temperatures: -20°C bis + 120°C, Designation according to DIN 51825: KP2K-20, active ingredients: EP additives (to reduce wear) and ageing protection; water-resistant and anti-corrosive

8.6.2. Lubricating the chain

Before tests can be carried out, the chain must be lubricated.

The chain of your product *Profi 30 TI* must be lubricated in the links in an unloaded state.

- Clean heavily soiled chains.
- Place the chain in a suitable container.
- Spray the chain with a special lubricant or vehicle engine oil.

If you want to lubricate the suspended chain, ensure that the chain links are oiled at the contact points. Move the chain back and forth to do this.

During operation in areas with a high corrosion potential, such as offshore, the chain can be largely protected against corrosion by using speciality lubricants. These types of lubricants are characterised, among other things, by a weathering resistance, water insolubility and good adhesion properties.

The re-lubrication intervals are to be set depending on the exposure. Please contact us if necessary.

8.6.3. Re-lubricate the lifting motor



CAUTION

Danger of injury from pre-tensioned springs

Pre-tensioned springs are released when disassembling the engine covers.

► Carefully loosen and remove the engine cover!

NOTICE

The grease filling in the rotor chambers is sufficient for approximately 250 hours under normal operating conditions. The rotor chambers only empty to approximately 75%. In this condition, refilling must be performed.

NOTICE

See the spare parts list for tightening torques

In order to re-lubricate the motor, it must be removed (Abbildung (↔) Figure 15, the lifting motor can be removed from the hoist to simplify matters):

1. Engine disassembly:

- a) Relieve the product and disconnect from the power supply.
- b) Unscrew the nameplate **(1)**.
- c) Remove the motor cover bolts **(2)** and detach the engine cover **(3)** (when the cover bolts are loosened, the tension in the brake springs **(4)** is fully released).
- d) Remove the brake springs.
- e) Remove the brake piston **(5)** from the internal cylinder integrated in the engine housing. If present, bore holes can be used to facilitate assembly.
- f) Pull out the rotor **(6)** together with vanes **(7)** and starting aids **(8)**.

2. Renewing motor lubrication:

The retaining rings **(9)** and Vyon washers **(10)** must be removed in order to refill the lubrication chambers of the rotor. Then fill the lubricant chambers with high-performance lubricant (JDN item. no 11904) without forming cavities! Use new Vyon washers to close off

the lubricant chambers and secure these using retaining rings.

3. Engine assembly with additional basic lubrication of the engine:

- a) Provide the braking surface and rotor bearing (needle bush) of the cover with the brake pad with a thin layer of high-performance lubricant.
- b) Coat the internal cylinder of the motor housing lightly with high-performance grease
- c) Coat the entire rotor lightly with high-performance grease and insert into the front rotor bearing with the clutch side first.
- d) Coat the vanes lightly with high-performance grease and insert into the rotor slots with the starting aids.
- e) Coat the entire braking piston surface, including the brake piston seal, lightly with high-performance lubricant and push the brake piston into the internal cylinder with the braking surface first. Note the position of the eccentric bore.
- f) Insert the brake springs into the bores of the brake piston.
- g) Loosen adjustment bolts **(14)** and lock nuts **(15)**. Screw back adjusting bolts sufficiently.
- h) Apply high-performance grease lightly to rotor bearing (needle bush) in the motor cover and install motor cover. Ensure correct seating of the brake springs and the locating pins to the motor housing and to the brake piston. Do not tighten the four adjusting bolts after bolting the motor cover in place, only screw them in loosely by hand to the stop in the cover. Screw back the lock nuts sufficiently beforehand.
- i) Then screw back the adjusting bolts 45° from the stop, hold and lock with the nuts. For lifting heights of 10 metres (33 feet) and more, a setting of up to 60° may be required. For operation in areas with ambient temperatures exceeding 30°C (86°F), the adjustment must be

carried out with the device warmed up accordingly.

j) Tighten the nameplate **(1)** .

4. Check the braking action under nominal load (run in the brake by performing several hoisting cycles, then assess) prior to initial operation. Check the motor power. In the event of low motor power, regulate the adjusting bolts again.

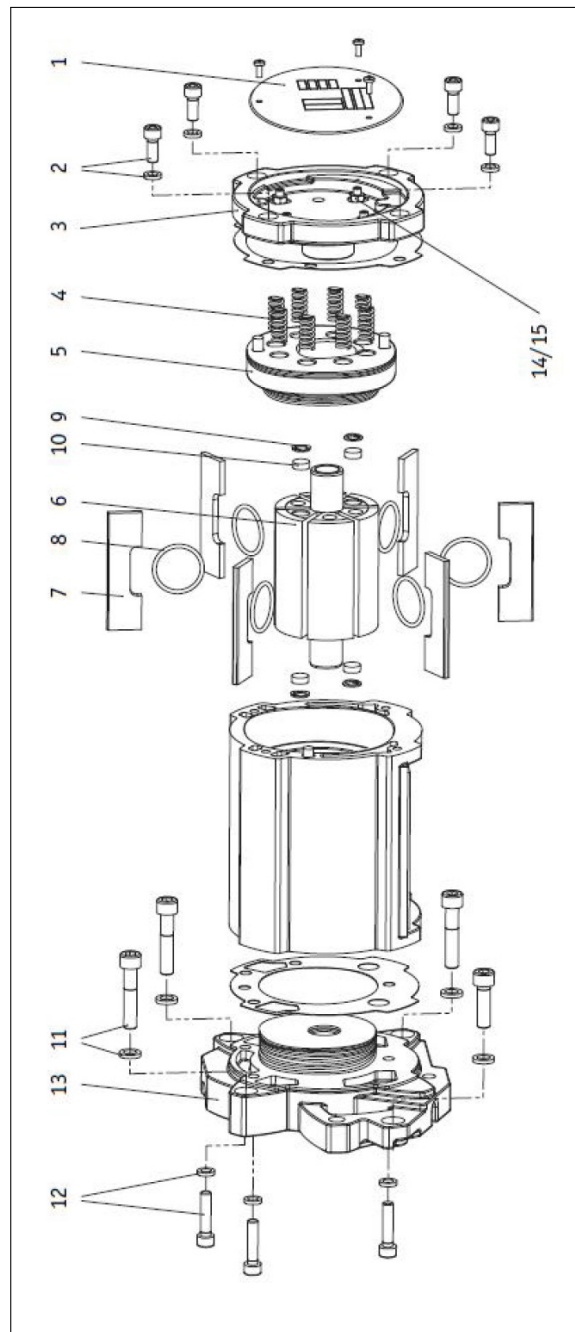


Figure 15: Lifting motor

8.7. Check control device



WARNING

Danger from faulty controller

A rough-running control element or a control element that is stuck in an actuated position may indicate a faulty controller.

- ▶ Do not use the product
- ▶ Have the product repaired

1. Relieve the product *Profi 30 TI*.
2. Briefly actuate and release all control elements of the controls one after the other. The control elements must return to their initial positions immediately. The on and off function must operate without problem.

All control elements of the controls must always be free-moving.

8.8. Check direction of movement

- ▶ Check that the direction of movement of the load hook corresponds to the direction indicated by the arrows on the control elements.

8.9. Check the braking function



WARNING

Danger from loads crashing

If the chain lags, it may be due to a faulty brake. The load may fall.

- ▶ Do not use the product
- ▶ Have the product repaired

Check without load

- ▶ Alternately switch your unloaded product *Profi 30 TI* between lifting and lowering

If you release a control device, the chain must come to a standstill in an acceptable time after the brake has been applied. For physical reasons, however, the braking distance cannot have the value zero. The brake has a response time that is dependent on the control length. A greater control length increases this response time.

Check with nominal load

- ▶ Alternately switch your unloaded product *Profi 30 TI* between lifting and lowering

If you release a control device, the chain must come to a standstill in an acceptable time after the brake has been applied. For physical reasons, however, the braking distance cannot have the value zero. The brake has a response time that is dependent on the control length. A greater control length increases this response time.

8.10. Check the buffer



WARNING

Danger from chain fracture

A damaged or non-existent buffer can lead to a fracture of the chain if the upper or lower hook end position is met.

- Have the product repaired (replace buffer)

The buffer of the lifting limiter (optional) and lowering limiter must be visually inspected daily. If the buffers have cracks, permanent deformations or other damage, they must be replaced.

8.11. Check lifting limiter



WARNING

Danger from chain fracture

If the buffers are damaged, inadmissibly high loads may act on the chain upon actuation of the lifting limiter. The chain may break.

- Do not use the product
- Have the product repaired (replace buffer)

1. Move the unloaded load hook until just short of the upper end position.
2. Stop immediately before reaching the end position and then carefully (by repeatedly pressing the control element) move to the end position.
3. The movement of the chain must be stopped due to deformation of the buffer. Due to the overload protection, the lifting movement is additionally limited by shutting off the motor.
4. Following successful testing, the buffer must be unloaded.

8.12. Check lowering limiter



WARNING

Danger from chain fracture

If the buffers are damaged, inadmissibly high loads may act on the chain upon actuation of the lowering limiter. The chain may break.

- ▶ Do not use the product
- ▶ Have the product repaired (replace buffer)

1. Move the unloaded load hook until just short of the lower end position.
2. Stop immediately before reaching the end position and then carefully (by repeatedly pressing the control element) move to the end position.
3. The movement of the chain must be stopped due to deformation of the buffer. The engine will stall in the process.
4. Following successful testing, the buffer must be unloaded.
5. The motor must switch off automatically and stop the movement of the chain if the lowering limit valve is touched by the contours of the empty chain strand.
6. Once the relevant load movement has been stopped, it is only possible to move it in the opposite direction until the relevant end position has been left.
7. Following successful testing, the buffer must be unloaded.

8.13. Check overload protection



WARNING

Danger due to overloading

If the overload protection is set too high, impermissibly high stresses may arise if a load exceeding the permissible load capacity is attached.

- ▶ Correctly set the overload protection

NOTICE

The adjustment is usually made at room temperature (approximately 20°C (68°F)). In the event of very high or very low operating temperatures, the adjustment is to be corrected in relation to the temperature.

The testing of the overload protection is based on the attachment of test loads.

1. Attach 125% of load capacity. If this load is lifted, the overload protection setting must be corrected.
2. Attach 110% of load capacity. This load must be lifted. A dynamic overload test of 110% of the nominal load is therefore possible.

The overload protection is correctly set.

Adjusting overload protection The adjustment method described here is based on the attachment of test loads (→ Figure 16). The overload protection is located in the control valve.

1. Attach overload of 125% of the load capacity.
2. If this overload is lifted, the adjusting bolt (1) must be adjusted clockwise until it is no longer possible to lift the overload. If the overload is not lifted, the adjusting bolt must be adjusted anticlockwise until it is possible to lift the overload. Then it must be adjusted back until it is no longer possible for it to lift the overload.
3. After the adjustment process, it must be possible to lift 110% of the nominal load. A dynamic overload test of 110% of the nominal load is therefore possible.

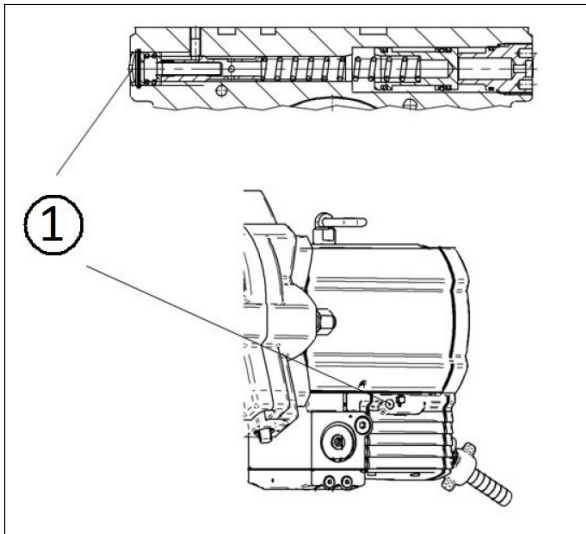


Figure 16: Adjusting overload protection

8.14. Check chain



WARNING

Danger from chain fracture

If the chain of your product *Profi 30 TI* has one of the features listed below, the chain may break upon further use.

- Do not use the product
- Replace the chain

- Corrosion pitting
- Bent or damaged chain links
- Chain drawn tight
- Wear over 11 pitches (dimension A)
- Single pitch wear (dimension B)
- Diameter reduction of a chain link (dimension C)
- Elongation of a chain link (dimension D)

Check the entire length of the chain. When checking the replacement limit, future wear up until the next inspection date must be taken into account. If the chain dimension values are outside the limit values specified in the table when checked, the chain has reached its replacement limit and must be replaced by a new one.

The chain sprockets must also be replaced together with the chain, as otherwise the new chain will be subjected to increased wear. Each chain replacement must be documented in the inspection log.

Please observe the information contained in

→ DIN 685, Part 5

→ ISO 7592

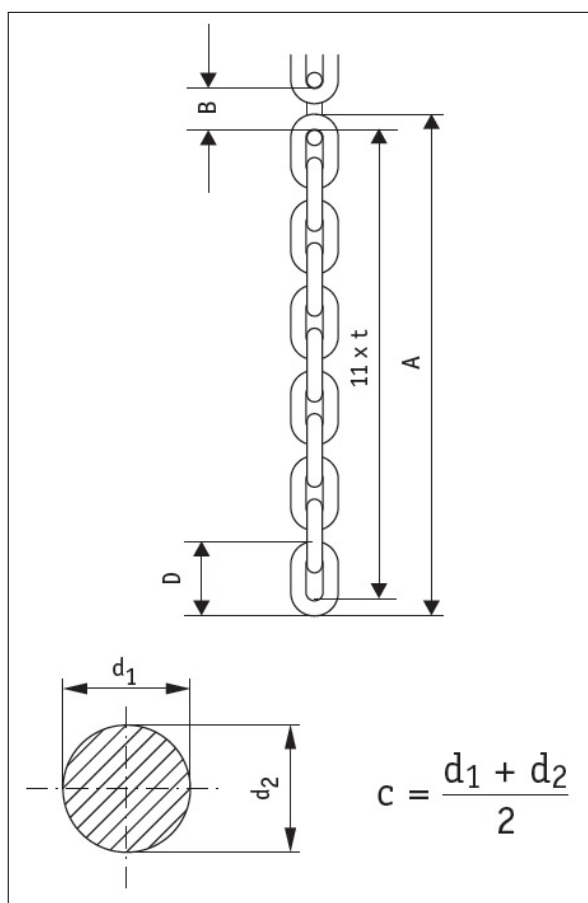


Figure 17: Check chain

Dimension A max.	787,9mm
11 x t inside max.	743,0mm
Dimension B max.	69,5mm
Dimension C min.	21,2mm
Dimension D max.	116,4mm

8.15. Check chain sprocket

NOTICE

If the wear dimensions of a chain sprocket are outside of the limit dimensions indicated below, then the chain sprocket is to be replaced.

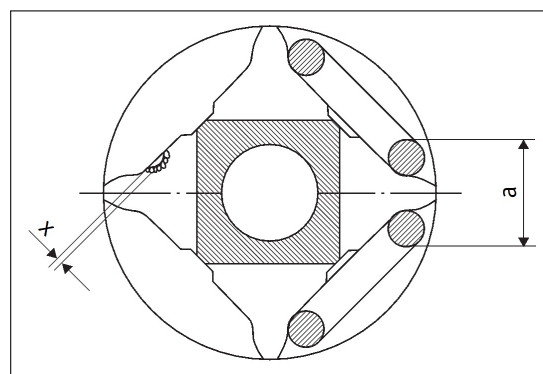


Figure 18: Four-tooth chain sprocket

z	a_{min}	x_{max}
4	60,0 mm	0,45 mm
5	59,6 mm	0,45 mm

z: Number of teeth of the chain sprocket

a,x: Limit dimensions after maximum permitted wear

8.16. Check the chain guide and hook mount

Check the chain guides for wear and when the wear dimension of 2,3mm is reached with regard to chain guide diameters or hook mounts in the centre section of the device: Replace the housing.

The wear dimension must be measured at the points on the guide surfaces which have been worn down by the chain.

8.17. Check the hook, shackle and eyelets

Check load and support hook If the dimension x , y or h of the load hook (support hook) is outside of the limit value, the hook must be replaced.

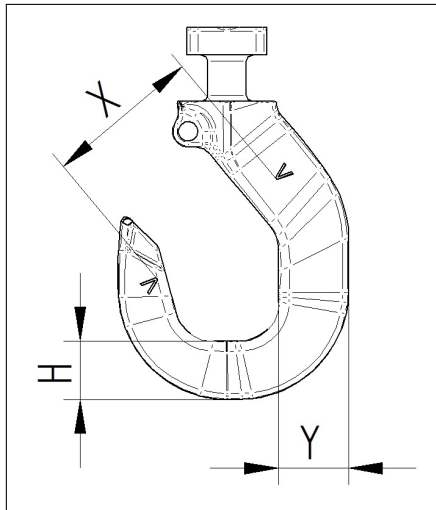


Figure 19: Check dimensions of load hook (support hook)

Dimension	Dimension	Dimension
x_{max}	y_{min}	h_{min}
148,2 mm	113,0 mm	81,0 mm

Checking axial clearance If the axial clearance between the installed hook/clevis and bottom block increases rapidly, it must be assumed that the hardened surfaces of the mount are worn. The worn parts of the mount must then be replaced immediately. The actual dimensions of the mount must be measured and recorded before initial operation. Following repair or overhaul of the mount, the actual dimensions must be determined again. Rapid wear can be detected quickly due to the rapid increase in the dimension z . The point of departure is the actual measured dimension in new condition.

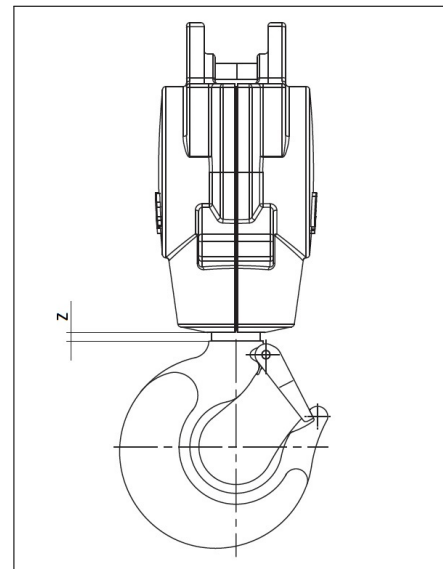


Figure 20: Permissible maximum dimension of the axial clearance z

Date	Axial clearance z
Actual dimensions for new device	

8.18. Check silencer



CAUTION

Danger from noise

By removing the silencer, the noise pressure level of the product increases.

► Always wear appropriate protection equipment

In addition to the scheduled inspection intervals, the silencer should be inspected and its flow resistance assessed whenever the hoist fails to reach the specified lifting speed.

The test is performed by comparing the lifting speeds under nominal load, with and without the silencer. The speed must be at least 80% of the lifting speed without a silencer element.

In the event of lower values, the silencer elements must be cleaned or replaced.

8.19. Check lifting motor



CAUTION

Danger of injury from pre-tensioned springs

Pre-tensioned springs are released when disassembling the engine covers.

► Carefully loosen and remove the engine cover!

NOTICE

See the spare parts list for tightening torques

In order to check the lifting motor, it must be removed ((→ Figure 15, the lifting motor can be removed from the hoist to simplify matters):

1. Engine disassembly:

- a) Relieve the product and disconnect from the power supply.
- b) Unscrew the nameplate **(1)**.
- c) Remove the motor cover bolts **(2)** and detach the engine cover **(3)** (when the cover bolts are loosened, the tension in the brake springs **((4)** is fully released).
- d) Remove the brake springs.
- e) Remove the brake piston **(5)** from the internal cylinder integrated in the engine housing.
- f) Pull out the rotor **(6)** together with the vanes **(7)** and starting aids **(8)** (if present, two bore holes can be used to facilitate assembly).

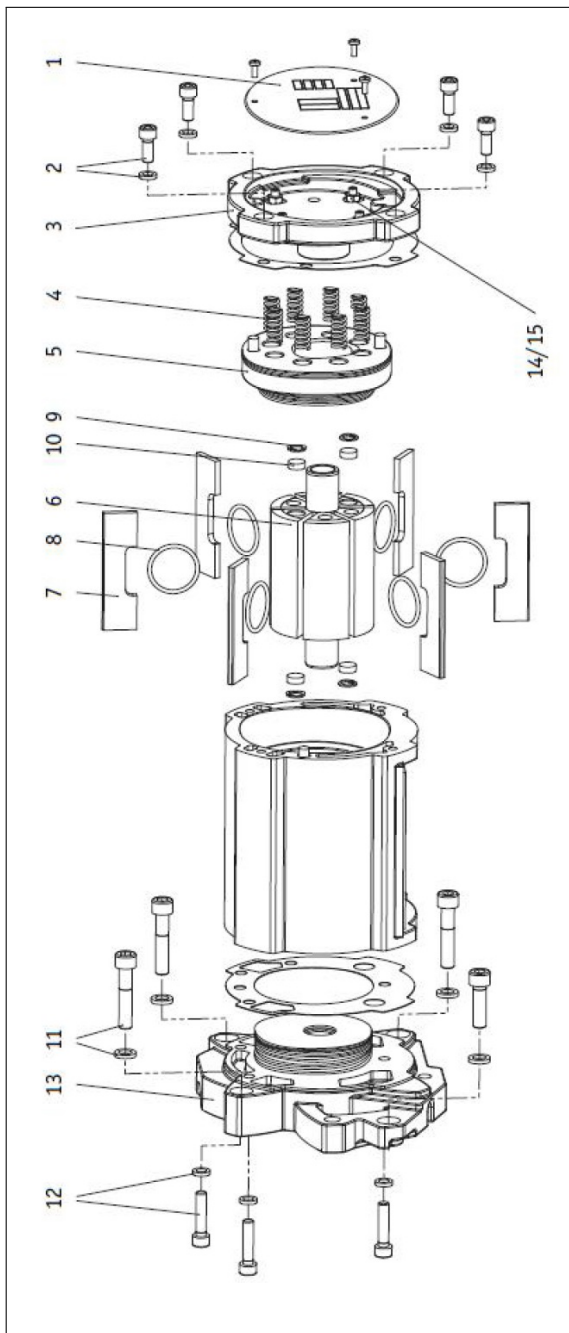


Figure 21: Lifting motor

2. Checking vane wear: When the vanes (7) are worn, the engine power is reduced. Replace the vanes (7) and starting aids (8) together.

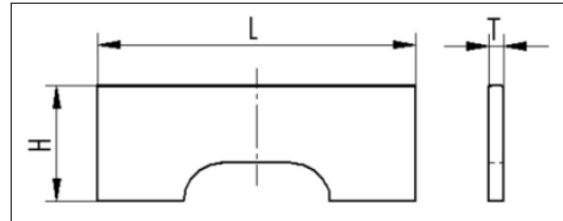


Figure 22: Vane

Vane dimensions after maximum permissible wear (measured at the thinnest point):

L	H	T
109,1 mm	35,0 mm	5,4 mm

3. Check the braking surfaces of the brake piston (5) and the cover with brake lining (13) for wear and damage: If the braking surfaces are damaged or worn, the brake piston (5) or the middle part half with the brake lining must be replaced:
 - a) The circular wear pattern in the brake surfaces must not be deeper than 0.02mm:
The extremely low-wear braking material will not reach the wear limit of 0.02mm within the design-dependent service life of the hoist, under intended use. Should the wear limit be reached prematurely, the actual compressed air pressure must be checked with the device switched on (the brake drags in the event of insufficient pressure).
4. Engine assembly with additional basic lubrication of the engine:
 - a) Provide the braking surface and rotor bearing (needle bush) of the cover with the brake pad with a thin layer of high-performance lubricant.
 - b) Coat the internal cylinder of the motor housing lightly with high-performance grease
 - c) Coat the entire rotor lightly with high-performance grease and insert into the front rotor bearing with the clutch side first.

- d) Coat the vanes lightly with high-performance grease and insert into the rotor slots with the starting aids.
 - e) Coat the entire braking piston surface, including the brake piston seal, lightly with high-performance lubricant and push the brake piston into the internal cylinder with the braking surface first. Note the position of the eccentric bore.
 - f) Insert the brake springs into the bores of the brake piston.
 - g) Loosen adjustment bolts **(14)** and lock nuts **(15)**. Screw back adjusting bolts sufficiently.
 - h) Apply high-performance grease lightly to rotor bearing (needle bush) in the motor cover and install motor cover. Ensure correct seating of the brake springs and the locating pins to the motor housing and to the brake piston.
 - i) Do not tighten the four adjusting bolts after bolting the motor cover in place, only screw them in loosely by hand to the stop in the cover. Screw back the lock nuts sufficiently beforehand.
 - j) Then screw back the adjusting bolts 45° from the stop, hold and lock with the nuts. For lifting heights of 10 metres (33 feet) and more, a setting of up to 60° may be required. For operation in areas with ambient temperatures exceeding 30°C (86°F), the adjustment must be carried out with the device warmed up accordingly.
 - k) Tighten the nameplate **(1)**.
5. Check the braking action under nominal load (run in the brake by performing several hoisting cycles, then assess) prior to initial operation. Check the motor power. In the event of low motor power, regulate the adjusting bolts again.

8.20. Replace chain



WARNING

Danger from chain fracture

The chain is subjected to impermissible stresses if the chain is twisted.

► Do not twist the chain!

NOTICE

JDN chains are matched in close tolerances to the sprocket. In order to ensure an optimum function of the chain and in order to prevent dangers, only genuine JDN chains may be installed.

NOTICE

If the chain end link of the load chain is positioned incorrectly, it must be removed. The following chain link will then be positioned correctly.

The spare parts list contains information about torques and other representations of the individual components.

1. Loosen the chain from the dead end chain mount **(9)**.
2. Remove components on the idle **(1)-(3)**:
 - a) Loosen the clamp.
 - b) Remove the components **(1)-(3)** from the chain.
3. Loosen the chain from the load chain attachment **(5)**.
4. Attach the new chain to the end link of the load section of the old chain after aligning the welds and the first chain link by means of an open chain link. The welds of the old and new chain must have the same orientation.
5. Switch *Profi 30 TI* to Lifting and run the new chain through the bottom block and drive chain sprocket. After it exits, take the old chain and open chain link from the new chain.
6. Align the chain and fasten the chain end link **(5)** by means of the chain end link bolt (position of the weld must align with that of the following links). If necessary, the last chain link must also be separated.

7. Mount the components on the idle chain:
 - a) Slide the buffer washers **(3)** (edge encloses buffer) and buffer **(2)** onto the chain.
 - b) Fasten clamping piece **(1)** to the 12th chain link and secure with screws.
 - c) Fasten the chain end link in the dead end chain mount.
8. The replacement of the chain for a new chain is to be entered in the test book.

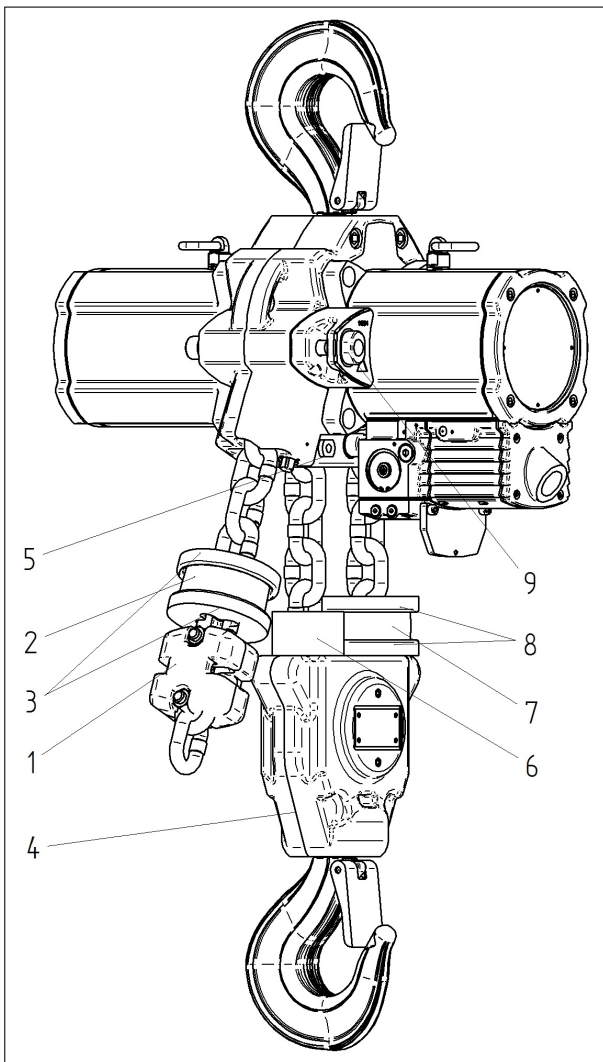


Figure 23: Replace chain

9. Faults, causes and remedies

LIFTING NOT POSSIBLE OR ONLY POSSIBLE VERY SLOWLY

Possible cause	Remedy
Insufficient inlet pressure	Increase inlet pressure to the required value.
Input volume too low	Increase input volume to the required value.
Overload protection has caused deactivation	Lower hook briefly, limit load to permissible load capacity, then lift again. If loads within the load capacity range are not lifted, the overload protection must be adjusted. Set the pressure correctly. Pressures that are too high can cause deactivations within the load capacity range.
Hand control is faulty	Have hand control repaired.
Supply hoses leaking or loose	Check connections
Cross section of the line too small	Use line with sufficient cross-section.
Brake does not release fully	Bring the inlet pressure to the required value, check the brake piston seal and replace the seal if necessary. Check the setting of the brake piston (see spare parts list).
Brake lining worn	Replace brake lining.
Motor cover bolts loose	Tighten the bolts.
Motor vanes worn	Replace motor vanes.
Motor has run dry.	Lubricate motor, check oiler.
Silencer is clogged	Replace or clean silencer elements, improve air quality if necessary.

EXCESSIVE RUNNING ON DURING BRAKING

Possible cause	Remedy
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Brake disc and/ or brake piston worn	Replace brake disc and/or brake piston.
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LOUD NOISE AT THE CHAIN SPROCKET OR GEARBOX

Possible cause	Remedy
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Chain dry	Lubricate the chain. Check wear.
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Chain sprocket worn	Replace chain sprocket, check chain guide and replace if necessary.
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Chain worn	Replace chain with a new JDN chain.
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Wrong chain drawn in	Identify chain and replace with JDN chain if necessary.
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Defective gearbox / bearing	Have product repaired.
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LIFTING AND LOWERING SPEED DECLINES OR ENGINE STOPS WITH HIGHER LIFTING HEIGHTS

Possible cause	Remedy
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Brake piston setting too tight	Correct adjustment of brake piston. At high ambient temperatures, perform adjustment with the device warmed up accordingly.
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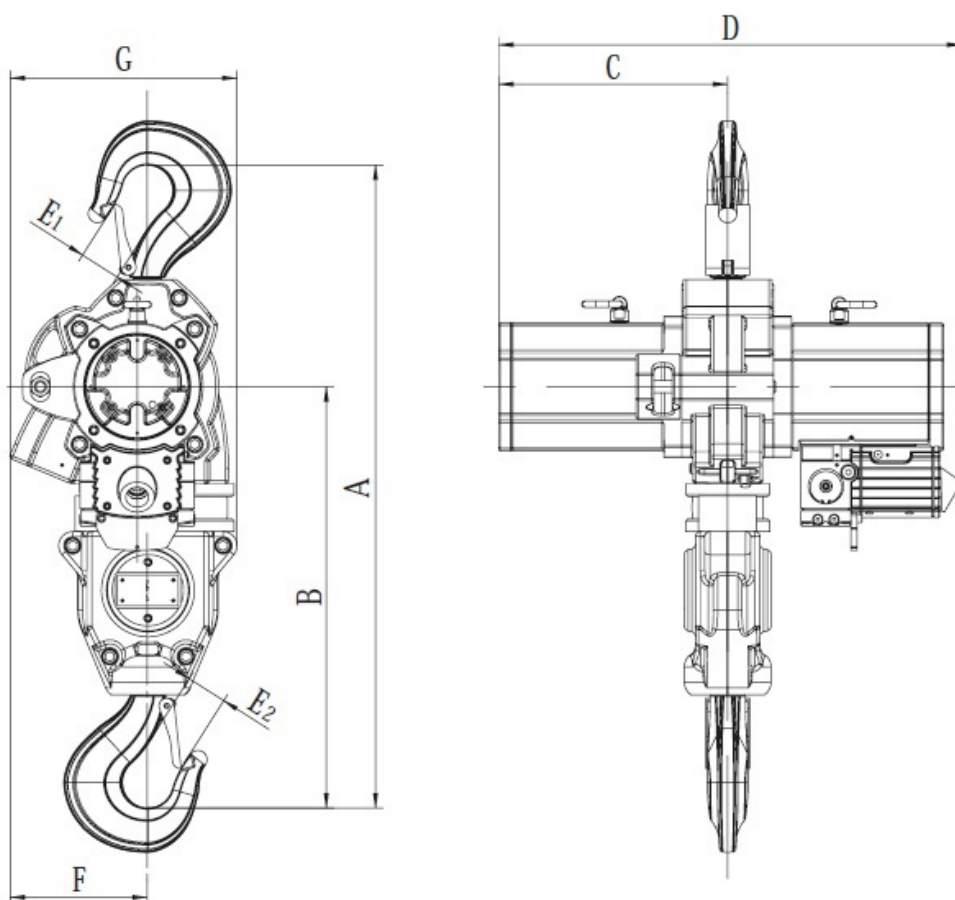
Brake opening pressure too low grinding brake	Check compressed air supply
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Undersized compressor	Check compressed air supply
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A. Technical data

	metric	anglo-american
Load capacity	30 t	33 tn.sh.
Number of chain strands	2	
Weight with standard lift (3m (10ft)) and control	550 kg	1213 lbs
Chain dimension	23,5 x 66 mm	
Weight of chain	12,2 kg/m	8.2 lbs/ft
Air pressure	6 bar	85 psi
Air consumption at lifting with nominal load	6,5 m ³ /min	230 cfm
Air consumption at lowering with nominal load	2,9 m ³ /min	102 cfm
Hose connection	G 1 1/2	
Hose dimension (∅inside)	35 mm	1 1/2 inch
Motor output lifting motor	6,3 kW	
Lifting speed with nominal load	1 m/min	3.3 ft/min
Lifting speed without load	2.4 m/min	7,9 ft/min
Lowering speed at nominal load	2,8 m/min	9.2 ft/min
Noise level at lifting with nominal load		78 dB(A)
Noise level at lowering with nominal load		82 dB(A)

B. Dimensions



	mm	inch
A	1260	49.6
B	827	32.6
C	450	17.7
D	900	35.4
E1	75	3.0
E2	75	3.0
F	270	10.6
G	445	17.5