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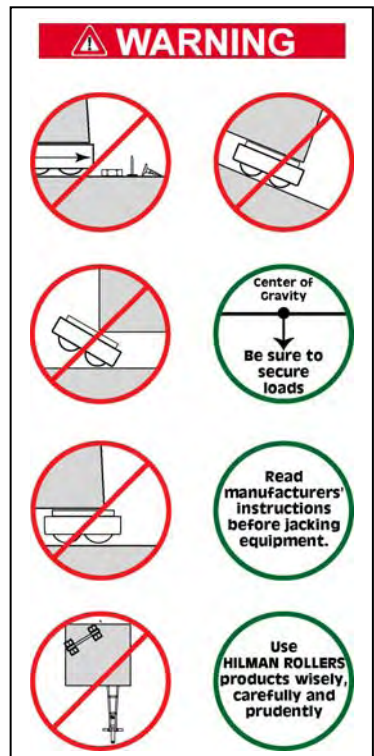
WARNINGS

Notice: The metal nameplate attached to the Tri-Glide Front Plate identifies the model and load carrying capacity. Never exceed the load rating of the unit.

When using the Tri-Glide to move a heavy object, special care must be given when applying motive force, especially at breakaway. *A slow, steady acceleration and deceleration is almost always the safest approach to starting and stopping a move.* Applying too much motive force too quickly, or suddenly removing motive force, could result in one or more of the Tri-Glide components losing contact with the load, creating an unsafe situation. The heavier and/or more top-heavy an object being moved, the more gradually motive force should be applied and the more slowly the object should be moved.

The adjacent Warning symbols apply to the operation of all Hilman Tri-Glides and should be understood before using the Tri-Glide to move heavy loads. Special precautions are required before placing it into operation.

1. The load being moved should be equally distributed over the units.
2. The rolling surface should be able to support the entire load weight.
3. The rolling path should remain clear of debris.
4. Towing Handle should remain locked at all times when not in use.



OPERATING INSTRUCTION

1. Inspect the Tri-Glide units prior to each use. The rolls should move freely and the entire system, front and rear units, should be 100% functional before use.
2. When installing the Tri-Glide under a heavy load, select an area that is easily accessible, and also provides the best load distribution on the system's three points. The point of placement should be able to support that portion of the load. Lifting the load may be accomplished by a hydraulic jack, hoist, fork truck, pry bar, or any similar device depending upon the load weight. If lifting is accomplished by a crane, proper care must be taken to eliminate shock loading the Tri-Glide and any potential rear unit misalignment.
3. Particular caution should be taken when installing the Tri-Glide. Such care should include lifting, prying and/or jacking the loads. All relevant manufacturers' bulletins on the use of any accessory equipment should be read thoroughly before proceeding.
4. Particular care should be paid to exact alignment of the rear unit. Failure to do so could increase surface friction and, in cases of severe misalignment, cause possible accelerated wear of the wheels. Always use the rear unit spreader bar to insure proper alignment and stability. Also, do not leave Tri-Glide under a static load for extended periods of time, as this could damage the nylon wheels, or "setting" may occur.
5. Maximum move speed over the rolling surface should not exceed 30ft/min (10 meters/min.).
6. If the object being moved has limited contact area or for any reason can shift, the Tri-Glide should be affixed to the load in at least some temporary manner. This method of affixing the Tri-Glide to the load should be able to withstand any horizontal force that might result from the load shift.

7. Special care should be taken when moving top heavy equipment or equipment where there is a high center of gravity. The user should take all necessary precautions so that the load center is not allowed to shift even in the slightest amount. These precautions may include:
 - a. Constant monitoring of the Tri-Glide and load.
 - b. Absolute cleanliness of moving surfaces.
 - c. Use of a temporary method of attaching the Tri-Glide to the load.
 - d. Not moving on uneven surfaces or changing levels.
 - e. Moving slowly at all times, make certain that the load rests over the entire Tri-Glide footprint, and that each point of the Tri-Glide system is bearing the load proportionally.
8. The path on which the Tri-Glide transports the heavy load should be clean of all debris and should not have sharp edges or protrusions of any sort.
9. Check to be sure that the surface or subsurface cannot deflect or “sag” due to the load concentration at that point. If so, the surface must be improved.
10. When using the Tri-Glide, or any Hilman Rollers product, it is assumed that the user has experience in moving or transporting heavy loads and can apply the common sense practices that apply in the wise and careful methods required to move, shift or transport heavy equipment. If there are any questions or lack of experience in using any Hilman Rollers product, please be sure to contact Hilman's technical staff.

GENERAL MAINTENANCE INSTRUCTIONS

General maintenance requirements for the Hilman Roller Tri-Glide System include periodic visual inspections of the system to ensure the integrity of the system and that foreign matter has not contaminated any system components. The rolls must be able to move freely, so as not to impede the operation of the roller system. Below are the recommended procedures to maintain the Roller System in proper working order.

1. The Hilman Tri-Glide should be visually inspected once a day for the first 5 days of use. Once a week for the first 4 weeks after the initial inspection and once a month for the remainder of the project.
2. A detailed inspection includes removing the wheels from the roller frames. This detailed inspection should be done a minimum of once yearly, or after prolonged use.
3. Wheel and Axle inspection point.
 - a. Check that wheels roll freely
 - b. Check that no scoring or uneven wear occurs on the wheel rolling surface.
 - c. Check for excessive lateral roll movement in cases of thrust washer wear.
 - d. Check that the axle stop bar is securely in place and the fasteners are tensioned.
4. Frame Inspection Points:
 - a. Inspect all structural members for excessive wear, bending, and weld fatigue.
 - b. Make certain all bolts are properly tightened and are free of corrosion.
 - c. Clean dirt, grease, and other debris from the load plate.

HILMAN WARRANTY

We warrant each new standard skate product* to be free from material and manufacturing defects for a period of five (5) years when used as intended. The warranty commences with shipment of the product to the original user. All other products manufactured by Hilman Incorporated (Hilman) have a warranty period of one (1) year. Our obligation under this warranty is expressly limited, at our option, to replacement or repair at Marlboro, New Jersey 07746 USA, or at a service facility designated by us, of such part or parts as inspection shall disclose to have been defective. This warranty does not apply to defects caused by damage or unreasonable use or failure to provide reasonable and necessary maintenance while in the possession of the consumer. Consumables such as, poly and nylon wheels, pads and swivel locks are not covered by this warranty. Modifying, machining, welding or any significant changes to our product voids this warranty.

*List of Standard Skate Products: FT, Nyton, ERS, OT, NT, T, SHD, TMS, BULL DOLLY, TRI-GLIDE, OMNI

WE SHALL NOT BE LIABLE FOR CONSEQUENTIAL DAMAGES OF ANY KIND, including, but not limited to, consequential labor costs or transportation charges in connection with the replacement or repair of defective parts. We make no warranty with respect to trade accessories. They are subject to the warranties of their manufacturers.

THERE ARE NO WARRANTIES EXCEPT AS ABOVE STATED. HILMAN DISCLAIMS AND EXCLUDES ANY IMPLIED WARRANTY OF MERCHANTABILITY OF ITS GOODS OR WARRANTY OF THE FITNESS OF THOSE GOODS FOR ANY PURPOSE OR USE. Subject to the express warranty provided for the repair or replacement of defective goods, the customer acknowledges that it makes its purchase in reliance upon customers' inspection of the goods purchased from Hilman and not by reason of any representations made by or on behalf of Hilman.

We make no other express warranty, nor is anyone authorized to make any on our behalf. Any and all claims arising against Hilman or subsidiaries or affiliated firms concerning the use of our products shall be governed by the laws of the State of New Jersey in the USA.



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